

SALASAR STEEL AND POWER LIMITED

SSPL/RIG/25-26/31

Date-26.11.2025

To,

The Scientist ``C,``

Ministry of Environment, Forest & Climate Change,

Integrated Regional Office,

Aranya Bhawan, North Block, Sector-19,

Naya Raipur, Atal Nagar, Chhattisgarh-492002

E-mail: iroraipur@gmail.com

Subject : Submission of Six monthly compliance report for the period April 2025 to September 2025 of Environment Clearance issued to M/s Salasar Steel & Power Ltd. Village Gerwani, Raigarh (C.G.).

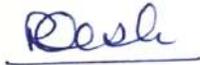
Dear Sir,

This is with reference to Environmental Clearance granted for M/s Salasar Steel & Power Ltd. Village Gerwani, Raigarh (C.G.). Please find enclosed half yearly compliance report for conditions stipulated in Environmental Clearance letter for the period April 2025 to September 2025.

Thanking you.

Yours faithfully,

For: **Salasar Steel & Power Ltd.**



(Rakesh Kesharwani)

HOD-EMD

Enclosures : A/a

CC: (1) The Member Secretary, CECB Raipur for his kind information please.

(2) The Regional Officer, CECB Raigarh for his kind information please.

Salasar Steel & Power Ltd.

(Expansion of Steel Plant)

Village: Gerwani, Tehsil: Raigarh,
District: Raigarh, Chhattisgarh

Compliance to the conditions stipulated in the Environment Clearance issued vide EC Identification No.- **EC24A1001CG5982255N** & file no. **IA-J-11011/93/2022-IA-II (IND-I) Dated 11/01/2025**

S.No.	Condition	Compliance to the condition
Specific EC Conditions for (Metallurgical Industries (Ferrous And Non Ferrous))		
1. Specific		
1.1	This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project.	Noted and agreed.
1.2	The project proponent shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.	Noted and agreed.
1.3	The project proponent shall utilize modern technologies for capturing carbon emission and shall also develop adequate carbon sink/ carbon sequestration resources with an aim to meet the carbon neutrality mission in a time bound manner. The implementation report shall be submitted to the IRO, MoEF&CC in this regard.	Noted and agreed. Study on GHG emission inventory has been carried out to develop carbon sink/carbon sequestration resources.
1.4	PP shall complete the conversion of total land for industrial purpose prior to commencement of proposed expansion project.	Noted and agreed. Out of 27.85 Ha., 18.895 Ha. of land is converted for Industrial purpose and an application has already been submitted to the competent authority for remaining 8.955 Ha. of land
1.5	As observed Gerwani village is at 0.6 Km along with other sensitive areas within the study area of the project site. Proponent shall take appropriate environmental safeguard measures to minimize the impact on the habitation of the locals. The project proponent needs to strengthen green belt all around the plant area to reduce the dust pollution. The PP shall also include some of these locations in its environmental monitoring programme.	Noted and agreed. 3-tier plantation having 25-30 meters width has been developed around the periphery of the plant to minimize the fugitive emission. Every year total number of plants will be counted and the non-survived plants will be replenished every year during monsoon period.
1.6	It is reported that there are several water bodies within the study area of the project site. A robust and full proof Drainage Conservation scheme to protect the natural drainage and its flow parameters; along with Soil conservation scheme and multiple Erosion control measures shall be implemented.	Noted and agreed. Garland drains has been constructed around the storage yards to prevent any run off from the storage yards entering into the water bodies. No effluent is being discharged outside from the plant.
1.7	The total fresh water requirement after the expansion project shall be 4,330 KLD which shall be sourced from Gerwani Nallah. PP shall obtain necessary permission in	We have already obtained prior permission from Water Resource Department, Government of Chhattisgarh for withdrawal of 3.65 MCM

	this regard.	water from Gerwani Nallah vide letter no. 7105 Raipur dtd 30.11.2009. No additional water is required for expansion project. A copy is enclosed as ANNEXURE -1
1.8	Three tier Green Belt shall develop greenbelt in atleast 33% of the project area, in a period of 1 year, of adequate width and tree density shall not be less than 2500 per ha. Survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years. PP shall develop greenbelt in the form of shelter belt comprising of total of 6 rows of 2x2 m plantation with tall trees & broad leaves with thick canopy along with windshield inside the plant premises to act as green barrier for air pollution & noise levels towards sensitive areas nearby project site. Compliance status in this regard, shall be submitted to concerned Regional Office of the MoEF&CC.	<ul style="list-style-type: none"> 9.19 Hectares of greenbelt has already been developed out of total 27.85 Ha. within the existing plant premises which is more than 33% of the total area. As on date we have planted more than 22,550 Nos. (more than 2500 tree per Ha.) of trees including some fruit bearing species. Plantation verification report is enclosed as ANNEXURE- 2 Photographs showing the same is enclosed as ANNEXURE - 3
1.9	All the commitments made towards socio-economic development of the nearby villages shall be satisfactorily implemented. The action plan based on the social impact assessment study of the project as per the EMP in accordance to the Ministry's OM dated 30.09.2020 amounting to Rs. 10.29 Crores shall be strictly implemented and progress shall be submitted to the Regional Office of MoEF&CC.	Agreed & complied. As described in the EMP report all the commitments made towards socio-economic development of the nearby villages is being implemented in the project. A copy of report is enclosed as ANNEXURE-4
1.10	The project proponent shall undertake village adoption programme and prepare and implement the action plan to develop them into a model village.	Noted and agreed.
1.11	The recommendations of the approved Site-Specific Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.	Noted and agreed. We will submit the progress report of expenses against Wildlife Management Plan time to time.
1.12	The PP shall undertake plantation, in compliance to MoEFCC OM dated 24.07.2024, in the earmarked 33% greenbelt area as a part of tree plantation campaign 'Ek Ped Maa Ke Naam' Campaign and the details of the same shall be uploaded on Meri Life portal at (https://merilife.nic.in)	Noted and complied. In this monsoon we have planted 'Ek Ped Maa Ke Naam' Campaign and the details of the same has been uploaded on Meri Life portal.

Standard EC Conditions for (Metallurgical Industries (ferrous and non ferrous))

1. Statutory Compliance

S. No	EC Conditions	
1.1	The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., required to be obtained or standards/conditions to be followed under any other	Noted and agreed.

	Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.	
1.2	This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project.	Noted and agreed.
2. Air Quality Monitoring And Preservation		
S. No	EC Condition	
2.1	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as 04 Nos. Continuous Ambient Air Quality Station (CAAQMS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Agreed and complied. We have already installed CEMS with calibration facilities on all DRI kiln stacks and the power plant stack. Also 01 no of CAAQMS has been installed. All systems are connected to the CPCB/CECB online monitoring servers for real-time data transmission. These systems are calibrated periodically as per the equipment suppliers.
2.2	The project proponent shall carryout Continuous Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area (at least at four locations one within and three outside the plant area at an angle of 120° each), covering upwind and downwind directions.	Noted and complied. A regular monitoring of Ambient Air Quality has been done on regular basis. A copy of the latest monitoring report of the same is enclosed as ANNEXURE-5
2.3	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Noted and complying. A copy of the latest monitoring report of fugitive emissions is enclosed as ANNEXURE-6.
2.4	Sampling facility at process stacks shall be provided as per CPCB guidelines for manual monitoring of emissions.	Noted and complying. Sampling facilities at process stacks have been provided as per CPCB guidelines for manual monitoring of emissions.
2.5	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Appropriate Air Pollution Control (APC) system (bag filters) installed in all the dust generating points. The same will be implemented in upcoming projects. Photographs showing APC system (bag filters) installed is enclosed as ANNEXURE-7
2.6	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags	We have provided leakage detection systems and mechanized bag cleaning facilities to ensure better maintenance and efficient functioning of the bag filters, in compliance with the stipulated

		environmental safeguards. Photographs showing Leakage detection systems and mechanized bag cleaning facilities provided to Bag filters is enclosed as ANNEXURE-8																
2.7	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	Vacuum cleaners to clean plant roads, shop floors, roofs has been provided. Photographs showing mobile or stationery vacuum cleaners are enclosed as ANNEXURE-9 .																
2.8	Ensure covered transportation and conveying of raw material to prevent spillage and dust generation. The project proponent use leak proof trucks/dumpers carrying coal and other raw materials and cover them with tarpaulin.	All raw materials are being transported using tarpaulin-covered trucks. This ensures effective control of dust emissions and spillage during handling and transportation, in line with the stipulated environmental safeguards. A photograph of same is enclosed as ANNEXURE-10																
2.9	Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/ agglomeration.	Iron ore fines is being sold to Pellet Plant manufacturers & Coal fines is used in DRI process. All the dust collected from the pollution control devices and vacuum cleaning devices is being used as a fuel in FBC Power Plant after moistening.																
2.10	The project proponent shall provide primary and secondary fume extraction system at all heat treatment furnaces.	Noted and agreed. Presently Ferro Alloy unit has not installed.																
2.11	Wind shelter fence and chemical spraying shall be provided on the raw material stock piles.	Noted and compling.																
2.12	Design the ventilation system for adequate air changes as per prevailing norms for all tunnels, motor houses, Oil Cellars.	Agreed and complied. We have Provided adequate ventilation systems in all tunnels & motor houses in accordance with prevailing norms to ensure proper air circulation, worker safety, and operational efficiency.																
2.13	Pollution control system in the plant shall be provided as per the CREP Guidelines of CPCB.	Agreed & complied. Pollution control system in the steel plant as per the CREP Guidelines of CPCB has been provided. The following are the Air emission Control Systems provided in the existing units. <table border="1" data-bbox="1288 1189 2128 1484"> <thead> <tr> <th>S. No</th> <th>Name of Product</th> <th>Air emission Control System provided</th> </tr> </thead> <tbody> <tr> <td rowspan="2">1.</td> <td>Sponge Iron</td> <td></td> </tr> <tr> <td>(a) 2x100 TPD DRI Kiln</td> <td>ESP (2 nos.)</td> </tr> <tr> <td rowspan="2">2.</td> <td>Induction Furnace</td> <td></td> </tr> <tr> <td>(a) 3x10 MT</td> <td>Fume Extraction system with bag filters (1 no.)</td> </tr> <tr> <td>3.</td> <td>FBC based CPP</td> <td></td> </tr> </tbody> </table>	S. No	Name of Product	Air emission Control System provided	1.	Sponge Iron		(a) 2x100 TPD DRI Kiln	ESP (2 nos.)	2.	Induction Furnace		(a) 3x10 MT	Fume Extraction system with bag filters (1 no.)	3.	FBC based CPP	
S. No	Name of Product	Air emission Control System provided																
1.	Sponge Iron																	
	(a) 2x100 TPD DRI Kiln	ESP (2 nos.)																
2.	Induction Furnace																	
	(a) 3x10 MT	Fume Extraction system with bag filters (1 no.)																
3.	FBC based CPP																	

		(a) 10.5 MW (AFBC)	ESP (1 no.)
		(b) 65 MW (CFBC)	ESP (1 no.)
2.14	The project proponent shall adopt the Clean Air practices like mechanical collectors, wet scrubbers, fabric filters (bag houses), electrostatic precipitators, combustion systems (thermal oxidizers), condensers, absorbers, adsorbers, and biological degradation. Controlling emissions related to transportation shall include emission controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere.	Noted and complying. All required environmental protection measures such as Bagfilters covered conveyers, dust suppression systems, pucca internal roads, mechanical dust sweepers, Fog/Mist water cannons has been provided to arrest suspended dust in the atmosphere.	
2.15	Bag filters shall be cleaned regularly and efficiency of bag filter system shall be monitored at regular intervals.	Noted and complying.	
2.16	Water Sprinklers/Water mist system shall be installed near raw material yards, operational units and other strategic locations to control fugitive emissions from the plant.	Proper Shed & water sprinklers have been provided on the raw material stock piles to control fugitive emissions from the plant.	
2.17	The particulate matter emissions from the process stacks shall be less than 30 mg/Nm ³ and measures shall be undertaken as per the submitted action plan. Efficient Air monitoring equipment shall be installed.	Particulate matter (PM) emissions from all process stacks will be maintained within the prescribed limits as per EC conditions. We will install sufficient no. of appropriate air monitoring equipment.	
2.18	Following additional arrangements to control fugitive dust shall be provided: a. Fog / Mist Sprinklers at all on bulk raw material storage area (at the transfer points) like Iron Ore, Coal and for Fly Ash and similar solid waste storage areas. b. Proper covered vehicle shall be used while transport of materials. c. Wheel washing mechanism shall be provided in entry and exit gates with complete recirculation system.	Following additional arrangements to control fugitive dust has been provided: A. Sprinkler systems have been installed at all critical bulk raw material storage and handling areas, including transfer points for Iron Ore, Coal, and Fly Ash. B. All raw materials are being transported using tarpaulin-covered trucks. A photograph of same is enclosed as ANNEXURE -10 C. Wheel washing mechanisms have been installed at the entry and exit gates of the facility.	
3. Air Quality Monitoring And Preservation In Case Of Ferro Alloy Plants			
S. No	EC Conditions		
3.1	Briquetting and Jigging plant shall be installed in Ferro Alloys Plant.		Noted and agreed.
3.2	The PP shall minimize the evaporation losses in jigging operation to less than 10% using suitable advanced process.		Noted and agreed.
3.3	The 4th hole extraction system shall be provided in the Sub Merged Arc Furnaces and		Noted and agreed.

Salasar Steel & Power Ltd.

(Expansion of Steel Plant)

Village: Gerwani, Tehsil: Raigarh,
District: Raigarh, Chhattisgarh

	EAF.	
3.4	Industry is going to use silica quartz in large quantities and going to produce Silico Manganese and Ferro Silicon alloy steel. Therefore, it is necessary to control silica/quartz exposures at production Departments, not only emission norms as per Indian Factories Act. The permissible limit for silica/quartz should be within 10 mg/m ³ for total dust as per Indian Factories Act. Therefore, it is recommended to monitor personal and area exposures for silica quartz dust in the process plants.	Noted and agreed. Presently Ferro Alloy unit has not installed.
3.5	Hoppers of the coal crushing unit and other washery units shall be fitted with high efficiency bag filters/mist spray water sprinkling system shall be installed and operated effectively at all times of operation to check fugitive emissions from crushing operations, transfer points of closed belt conveyor systems and from transportation roads.	Noted and agreed. Presently coal washery is not in operation.
3.6	The raw coal, washed coal and coal wastes (rejects) shall be stacked properly at earmarked site (s) within stockyards fitted with wind breakers/shields. Adequate measures shall be taken to ensure that the stored mineral does not catch fire.	Noted and complied.
3.7	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	Noted and complying . Vacuum cleaners to clean, shop floors, roofs and sweeping machine to clean plant roads has been provided. A photograph of same is enclosed as ANNEXURE -11.
3.8	During operational phase at Captive Power Plant, Action Plan to monitor coke/coal dust exposures in different process plants using personal and area air samplers and to compare with permissible limits as per Indian Factories Act, 1948 shall be implemented.	Noted and agreed.
3.9	The coal dust should be monitored at coal unloading, crushing, furnace areas and should be within 2 mg/m ³ , respirable dust fraction containing less than 5% quartz as per Indian Factories Act, 1948.	Noted and agreed. Free Silica Dust Analysis has been carried out at Hopper/Unloading Area. A copy of report is enclosed as ANNEXURE -12.
3.10	Online stack monitoring system for IF and RHF shall be installed and monitoring report shall be submitted to the concerned Regional Office of the MoEF&CC along with the six monthly compliance report.	Noted and agreed.
3.11	Low NO _x Burners will be installed at Reheating Furnace for control of Gaseous emissions generated while using PNG.	Noted and agreed.
3.12	Construct annual Wind Rose Diagrams (for all seasons). Use data from secondary sources, if required.	Noted and agreed.
3.13	Install CO sensors in the Plant at strategic locations.	Noted and agreed.

4. Water Quality Monitoring And Preservation		
S. No	EC Conditions	
4.1	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Noted and agreed. We are maintaining ZERO discharge condition in operational units.
4.2	The project proponent shall monitor regularly ground water quality at least twice a year (pre- and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.	Ground water quality is monitored twice in a year and piezometers has been installed. A copy of latest Groundwater report is enclosed as ANNEXURE -13 A photograph of piezometer is enclosed as ANNEXURE -14
4.3	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off	Garland drains and collection pits for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off has been provide. A photograph of same is enclosed as ANNEXURE -15
4.4	Water meters shall be provided at the inlet to all unit processes in the steel plants.	Water meters for assessment of Water consumption have installed in the existing plant premises.
4.5	The project proponent shall make efforts to minimise water consumption in the steel plant complex by segregation of used water, practicing cascade use and by recycling treated water.	Noted and complying.
4.6	The proposed project shall be designed as Zero Liquid Discharge Plant. ETP shall be installed and there shall be no discharge of effluent from the plant. Domestic effluent shall be treated in Sewage Treatment Plant. Suitable measures shall be adopted for sewage water handling to ensure no contamination of any kind of water body.	Noted and agreed. ETP & STP will be provided for treatment of Industrial & domestic effluent. No effluent will be discharged outside plant premises hence the Zero discharge condition as prescribed by the Board is being maintained all the time.
4.7	All stockyards shall have impervious flooring and shall be equipped with water spray system for dust suppression. Stock yards shall also have garland drains and catch pits to trap the run off material and shall be implemented as per the action plan submitted in EIA/EMP report.	Agreed & complied. Garland drains has been provided with check dam in various areas including raw material shed/ash storage area etc. to avoid any possibility of erosion during rain. A photograph is enclosed as ANNEXURE -15
4.8	Rain water harvesting shall be implemented to recharge/harvest water as per the action plan submitted in the EIA/EMP report.	Agreed & complied. Rain water harvesting technique is already implemented within plant premises so as to recharge Ground Water Table. 02 Rain water

		harvesting pond and 06 nos. recharge pits has been provided for this purpose. A photograph is enclosed as ANNEXURE -16
5. Water Quality Monitoring And Preservation In Case Of Rolling Mills		
S. No	EC Conditions	
5.1	The project proponent shall provide the ETP for effluents of rolling mills to meet the standards prescribed in G.S.R 277 (E) 31st March 2012 (applicable to IF/EAF) as amended from time to time. (in case of rolling mills)	Noted and agreed. An Effluent Treatment Plant (ETP) will be provided for the treatment of effluent wastewater generated from rolling mills processes.
5.2	The effluent discharge (mine waste water, workshop effluent) shall be monitored in terms of the parameters notified under the Water Act, 1974 Coal Industry Standards vide GSR 742 (E) dated 25.9.2000 and as amended from time to time by the Central Pollution Control Board	Noted and agreed. A copy of the latest monitoring report is enclosed as ANNEXURE-17 .
5.3	Heavy metal content in raw coal and washed coal shall be analysed once in a year and records maintained thereof.	Noted and agreed.
5.4	The rejects should preferably be utilized in FBC power plant or disposed off through sale for its gainful utilization. If the coal washery rejects are to be disposed off, it should be done in a safe and sustainable manner with adequate compaction and post closure arrangement to avoid water pollution due to leachate from rejects and surface run off from reject dumping sites.	Noted and agreed.
5.5	An Integrated Surface Water Management Plan for the washery area up to its buffer zone considering the presence of any river/rivulet/pond/lake etc. with impact of coal washing activities on it, shall be prepared, submitted to MoEFCC and implemented.	Noted and agreed. Presently coal washery is not in operation.
5.6	Waste Water shall be effectively treated and recycled completely either for washery operations or maintenance of green belt around the plant.	Noted and agreed. Presently coal washery is not in operation.
5.7	Rainwater harvesting in the washery premises shall be implemented for conservation and augmentation of ground water resources in consultation with Central Ground Water Board.	Noted and agreed. Rain water harvesting technique is already implemented within plant premises so as to recharge Ground Water Table. 02 Rain water harvesting pond and 06 nos. recharge pits has been provided for this purpose.
5.8	No ground water shall be used for coal washing unless otherwise permitted in writing by competent authority (CGWA) or MoEFCC. The make-up water requirement of washery should not exceed 1.5 m ³ /tonne of raw coal.	Noted and agreed.

5.9	Regular monitoring of ground water level and quality shall be carried out in and around the mine lease area by establishing a network of existing wells and constructing new piezometers during the mining operations. The monitoring of ground water levels shall be carried out four times a year i.e. pre-monsoon, monsoon, post-monsoon and winter. The ground water quality shall be monitored once a year, and the data thus collected shall be sent regularly to MOEFCC/RO.	Noted and agreed.
5.10	The project proponent shall take all precautionary measures to ensure riverine/riparian ecosystem in and around the coal mine up to a distance of 5 km. A riverine/riparian ecosystem conservation and management plan should be prepared and implemented in consultation with the irrigation / water resource department in the state government	Noted and agreed.
5.11	Air Cooled condensers shall be used in the captive power plant.	Noted and agreed. Air Cooled condensers will be installed for upcoming power plant.
5.12	Prepare and implement a road-map for rain water harvesting.	Noted and agreed. Rain water harvesting technique is already implemented within plant premises so as to recharge Ground Water Table. 02 Rain water harvesting pond and 06 nos. recharge pits has been provided for this purpose.

6. Noise Monitoring And Prevention

S. No	EC Conditions	
6.1	Noise pollution shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and amendments thereof, and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.	Ambient noise monitoring has been carried out regularly and maintained as per prescribed limit.
6.2	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.	Noted and complying.
6.3	PP shall identify extreme hot areas through heat stress survey as well as noise monitoring within process plants to ensure that workers not exposed above 90 dBA levels as per Factories Act, 1948.	Noted and complying. Heat stress surveys and noise monitoring are conducted by us within the process plants. A copy of the latest report is enclosed as ANNEXURE-18.

7. Energy Conservation Measures

S. No	EC Conditions	
7.1	Use torpedo ladle for hot metal transfer as far as possible. If ladles not used, provide covers for open top ladles.	Noted and agreed.

7.2	Restrict Gas flaring to < 1%	Noted and agreed.
7.3	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.	Solar Lights has been provided in various locations inside the plants. Photograph of the same is enclosed as ANNEXURE-19 .
7.4	Provide LED lights in their offices and residential areas	LED Lights has been provided in various locations inside the plants for energy conservation.
8. Energy Conservation Measures In Case Of Reheating Furnace		
S. No	EC Conditions	
8.1	The project proponent shall provide waste heat recovery system (pre-heating of combustion air) at the flue gases of reheating furnaces.	Noted and complying. Presently both the Kilns has facilitate with WHRB.
8.2	Practice hot charging of slabs and billets/blooms as far as possible.	Noted and complying .
8.3	Ensure installation of regenerative type burners on all reheating furnaces	Noted and agreed.
9. Energy Conservation Measures In Case Of Dri Kilns (Sponge Iron)		
S. No	EC Conditions	
9.1	The project proponent shall provide waste heat recovery system on the DRI Kilns	In all the existing DRI Kilns Waste Heat Recovery System has been provided and the same will be implemented in expansion units.
9.2	The dolochar generated shall be used for power generation.	All the Dolo Char generated from DRI Kiln is being used in FBC Power Plant as a fuel.
9.3	Tar shall be recovered from producer gas and shall be sold to registered processors and phenolic water shall be incinerated in After Burn Chamber (ABC) of DRI kilns.	Noted and agreed.
9.4	The PP shall implement the guidelines on sponge iron plants issued by the CPCB/SPCB in this regard.	Noted and agreed.
10. Waste Management		
S. No	EC Conditions	
10.1	Oil Collection pits shall be provided in oil cellars to collect and reuse/recycle spilled oil.	Oil collection pits has been provided in the oil cellars to collect spilled oil, which has been reused or recycled as per the provisions of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016."
10.2	Kitchen waste shall be composted or converted to biogas for further use.	Kitchen waste has been used as manure for plantation after decomposition.
10.3	100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard shall be submitted to the Ministry's Regional Office.	Fly Ash from Power plant used in own brick manufacturing as well as given to other brick manufacturers thus 100% utilization of fly ash is being done.

10.4	The Plastic Waste Management Rules 2016, inter-alia, mandated banning of identified Single Use Plastic (SUP) items with effect from 01/07/2022. In this regard, CPCB has issued a direction to all the State Pollution Control Boards (SPCBs)/Pollution Control Committees (PCCs) on 30/06/2022 to ensure the compliance of Notification published by Ministry on 12/08/2021. The technical guidelines issued by the CPCB in this regard is available at https://cpcb.nic.in/technical-guidelines 3/ . All the project proponents are hereby requested to sensitize and create awareness among people working within the Project area as well as its surrounding area on the ban of SUP in order to ensure the compliance of Notification published by this Ministry on 12/08/2021. A report, along with photographs, on the measures taken shall also be included in the six monthly compliance report being submitted by the project proponents.	Noted and agreed. Our Industry is actively contributing to reduce plastic pollution through public awareness, training etc.
10.5	A proper action plan must be implemented to dispose of the electronic waste generated in the industry.	Noted and agreed. We have purchased the electronic items on by back basis from suppliers.
10.6	Solid waste utilization: a. PP shall install a slag crusher to convert steel slag into aggregate for use in construction industry, fine sand for use as flux in steel plant, sand in brick making and as lime in cement making. b. PP shall recycle/reuse solid waste generated in the plant as far as possible. c. Used refractories shall be recycled as far as possible.	Solid waste management plan is maintained as given below: 1. We have installed slag crusher unit to recover steel from furnace slag. 2. Ash from Power plant, Wet scrapper sludge used in own brick manufacturing as well as given to other brick manufacturers 3. Char/Dolo Char & Bag Filter dust is being used in FBC boiler as fuel. 4. Kiln Accretion slag is used in road construction inside the plant premises. 5. Used refractory is sold for recycling purpose.
11. Waste Management In Case Of Sinter Plant		
S. No	EC Conditions	
11.1	SMS slag after metal recovery in waste recycling facility shall be conditioned and used for road making, railway track ballast and other applications. The project proponent shall install a waste recycling facility to recover metallic and flux for recycle to sinter plant. The project proponent shall establish linkage for 100% reuse of rejects from Waste Recycling Plant.	Noted and complying. We are using SMS Slag after metal recovery in road making and other civil activities.
11.2	Carbon recovery plant to recover the elemental carbon present in GCP slurries for use in Sinter plant shall be installed.	Noted and agreed.
11.3	Waste recycling Plant shall be installed to recover scrap, metallic and flux for recycling to sinter plant and SMS.	Noted and complying.

11.4	Rejects from coal washery shall only be used either in the captive power plant (or) in the Thermal Power Plants meeting emission standards.	Noted and agreed. Presently coal washery is not in operation.
12. Green Belt		
S.NO	EC CONDITION	
12.1	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration by trees.	Noted and complying. Study on GHG emission inventory has been carried out to develop carbon sequestration resources.
12.2	Project proponent shall submit a study report on Decarburization program, which would essentially consist of company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon capture, use and storage and offsetting strategies. Further, the report shall also contain time bound action plan to reduce its carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy etc. All these activities/ assessments should be measurable and monitor able with defined time frames.	Noted and agreed. Study on GHG emission inventory has been carried out to develop carbon sequestration resources.
12.3	Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface.	Noted and complying.
13. Public Hearing And Human Health Issues		
S.NO	EC Condition	
13.1	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Noted and complying.
13.2	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms.	Noted and complying. Heat stress analysis has been carried out for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms of Factory Act. A copy of Heat stress analysis is enclosed as ANNEXURE-18 .
13.3	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP. Safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Noted & agreed.
13.4	Occupational health surveillance of the workers shall be done on a regular basis and records maintained.	Noted and complying. Occupational health surveillance of the workers is being done on a regular basis and records are being maintained as per the Factories Act.
14. Environment Management		
S.NO	EC CONDITION	

Salasar Steel & Power Ltd.

(Expansion of Steel Plant)

Village: Gerwani, Tehsil: Raigarh,
District: Raigarh, Chhattisgarh

14.1	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020. As part of Corporate Environment Responsibility (CER) activity, company shall adopt nearby villages based on the socio-economic survey and undertake community developmental activities in consultation with the village Panchayat and the District Administration as committed.	Noted and complying. The work and amount spent in this regard is enclosed as ANNEXURE-4.
14.2	The company shall have a well laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.	Noted and agreed. A copy of Environmental policy is enclosed as ANNEXURE-20
14.3	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly report to the head of the organization.	Noted & Complied. Environment Management Cell has been established for works related to environment monitoring. The head of the environment cell reports directly to the Managing Director / Board of Directors.
14.4	Performance test shall be conducted on all pollution control systems every year and report shall be submitted to Integrated Regional Office of the MoEF&CC.	Noted and complying. The performance test report of all Pollution Control Equipments has been carried out every year.
14.5	Monitor the health of the soil in the vicinity of the Plant (5 K.M. radius) periodically (once a year) and report to the IRO.	Noted and complying. A copy of Soil analysis is enclosed as ANNEXURE-21.
15. Miscellaneous		
S.NO	EC CONDITION	
15.1	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.	Noted & Complied Copy of newspaper cuttings are enclosed as ANNEXURE-22.
15.2	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Noted and complied.

Salasar Steel & Power Ltd.

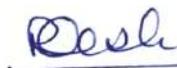
(Expansion of Steel Plant)

Village: Gerwani, Tehsil: Raigarh,
District: Raigarh, Chhattisgarh

15.3	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Noted and complying. Six monthly compliance reports along with monitoring data has been uploaded on company's web site.
15.4	The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Noted and complying. We have already installed the continuous ambient air quality monitoring station and connected to CPCB/CECB online servers & also displayed in a board at main gate of the Industry.
15.5	Action plan for developing connecting and internal road in terms of MSA as per IRC guidelines shall be implemented.	Noted and complying. We are regularly maintaining internal & connecting roads of the plant time to time.
15.6	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Noted and complying. Six monthly compliance reports has been regularly sent to Regional Office, of MoEF&CC, the respective Zonal Office of CPCB and the SPCB.
15.7	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	Noted and complying. Environmental Statement in Form – V is being regularly submitted.
15.8	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Noted and agreed.
15.9	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Noted and agreed.
15.10	The recommendations of the approved Site-Specific Wildlife Management Plan (in case of involvement of Schedule-I species) shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.	Noted and agreed. We will submit the progress report of expenses against Wildlife Management Plan time to time.
15.11	The PP shall put all the environment related expenditure, expenditure related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to public/public domain. The PP shall also put the information on the left over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the	Noted and complying.

	company web site for the information to public/public domain.	
15.12	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).	Noted and agreed.
15.13	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted and agreed.
15.14	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted and agreed.
15.15	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	Noted and agreed.
15.16	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.	Noted and agreed.
16.17	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted and agreed.

For, Salasar Steel & Power Limited,



(Rakesh Kesharwani)
Authorized Signatory

44-7/8

13

छत्तीसगढ़ शासन,
जल संसाधन विभाग,
मंत्रालय,
दारु कल्याण सिंह भवन, रायपुर,

पु. क्र. 7105/एफ 4-76/31/एस-2/औजप्र/07, रायपुर दिनांक 30/11/2009
प्रति,

मुख्य अभियंता,
हसदेव कछार,
बिलासपुर (छ.ग.)

विषय:- मेसर्स सालासार स्टील एण्ड पॉवर लि., रायपुर द्वारा रायगढ़ जिले में प्रस्तावित 65 मेगावाट केप्टिव पॉवर प्लांट हेतु केलो नदी के सहायक गेरवानी नाला से 3.65 मि.घ. मी. वार्षिक जल आबंटन/प्रदाय की स्वीकृति।

संदर्भ:- 1. शासन का पत्र क्रमांक-5645-5646/7/जसं./तशा/औजप्र/01/डी-4, दि. 05.10.09.
2. कार्यपालन अभियंता, जल संसाधन संभाग, रायगढ़ का पत्र क्र.-4592-4593 /व.ले.लि./09, रायगढ़ दिनांक 30.10.2009. 33

उपरोक्त विषयांतर्गत प्रकरण में राज्य जल संसाधन उपयोग समिति, छत्तीसगढ़ की 27वीं बैठक, दिनांक 16.09.2009 में लिये गये निर्णयानुसार एवम् संस्थान द्वारा कमिटमेंट चार्जस रू. 0.9125 लाख का भुगतान जल संसाधन विभाग को किये जाने के तारतम्य में मेसर्स सालासार स्टील एण्ड पॉवर लि., रायपुर (संस्थान) द्वारा जिला एवं ब्लाक-रायगढ़, ग्राम-गेरवानी के समीप प्रस्तावित 65 मेगावाट केप्टिव पॉवर प्लांट हेतु केलो नदी के सहायक गेरवानी नाला से वांछित 3.65 मिलियन घन मीटर वार्षिक जल, गेरवानी नाला में जल संग्रहण हेतु प्रस्तावित जल संरचना (शिवपुरी एनीकट), जिसका निर्माण संस्थान द्वारा व्यय स्वरूप अग्रिम जल-कर की जमा की जाने वाली राशि से जल संसाधन विभाग द्वारा किया जायेगा, से आबंटित/प्रदाय करने की स्वीकृति निम्नलिखित शर्तों के साथ प्रदान की जाती है:-

1. संस्थान, गेरवानी नाला में प्रस्तावित जल संरचना की सर्वेक्षण लागत वहन करेगा। संस्थान, जल संरचना के निर्माण कार्य की संपूर्ण लागत अग्रिम जल-कर के रूप में जमा करेगा, यह राशि संस्थान द्वारा शासकीय स्रोत हेतु निर्धारित जल-कर के अनुसार देय जल-कर की राशि में समायोजित की जा सकेगी। सर्वेक्षण/निर्माण कार्य जल संसाधन विभाग द्वारा किया जायेगा एवं जल संरचना का स्वामित्व जल संसाधन विभाग के पास रहेगा। संस्थान, गेरवानी नाला में प्रस्तावित जल संरचना के निर्धारित स्थल से अपने संयंत्र स्थल तक जल ले जाने हेतु आवश्यक व्यवस्था (इंटेकवेल/पंप हाउस का निर्माण, पाईप लाईन बिछाना आदि) ज.सं. विभाग के अनुमोदन उपरांत स्वयं के व्यय पर करेगा। इसके साथ ही संस्थान को कम से कम 30 दिनों की जल आवश्यकता के अनुरूप जल संग्रहण हेतु अपने संयंत्र परिक्षेत्र में बेलेन्सिंग रिजर्वायर (तालाब) का निर्माण अनिवार्य रूप से करना होगा।

मु. अ.

जल संसा.

मु. (छ. 2)

2168

12/12/09

10652

अधीक्षक

अधीक्षक

HP/My Doc/AKS-123/VansirD-4

"जल संरक्षण-जीवन संरक्षण" "ऊर्जा की बचत ही ऊर्जा का उत्पादन है"

Salasar Steel & Power Ltd.

A. Murali

12/11/2012

Executive Engineer
Water Resources Division
RAIPUR (C.G.)

...2...

3. प्रकरण में प्रदायित जल की मात्रा के माप हेतु इंटेकवेल (पंप हाउस) में मानक जल मापन यंत्र की स्थापना संस्थान को स्वयं के व्यय पर करनी होगी, जिसकी समय-समय पर विभाग द्वारा जांच की जा सकेगी।
4. प्रकरण में प्रस्तावित जल संरचना में डूबान तथा जल ले जाने हेतु पाईप लाईन बिछाने के लिए भू-अर्जन एवं संबंधित जो भी समस्या आयेगी उसका निराकरण संस्थान स्वयं के व्यय पर स्वयं करेगा। इसके साथ ही छ.ग. राज्य की आदर्श पुनर्वास नीति-2007 (यथा संशोधित) का पालन अनिवार्य होगा।
5. संस्थान द्वारा वास्तविक जल आहरण के आधार पर स्वीकृत जल-मात्रा का आंकलन एवं समीक्षा समय-समय पर शासन द्वारा की जा सकेगी।
6. गेरवानी नाला में जल संग्रहण/आहरण के प्रस्तावित स्थल के ऊपर एवं नीचे जल उपयोग हेतु जल संसाधन विभाग स्वतंत्र होगा एवं निर्मित की जाने वाली जल संरचना में, संस्थान द्वारा वांछित जल के अतिरिक्त जल के उपलब्ध होने पर उसके उपयोग हेतु भी जल संसाधन विभाग स्वतंत्र होगा।
7. संस्थान, स्थानीय लोगों के जल उपयोग जैसे पेयजल एवं निस्तार आदि हितों पर किसी प्रकार का प्रतिकूल प्रभाव नहीं डालेगा एवं इस हेतु आवश्यक जल की मात्रा जल संरचना में हमेशा सुरक्षित रखी जायेगी।
8. संस्थान, उपयोग के पश्चात अपने संयंत्र से निस्सारित जल का रि-साइकलिंग करके इसका उपयोग करेगा एवं छत्तीसगढ़ पर्यावरण संरक्षण मंडल द्वारा निर्धारित मानकों एवं नियमों के अनुसार उपचार कर निस्सारित करेगा, ताकि क्षेत्र में जल प्रदूषण की कोई समस्या उत्पन्न न हो।
9. संस्थान को जल का उपयोग प्रारंभ करने के पूर्व विभाग के निर्धारित प्ररूप-7(क) में मुख्य अभियंता, हसदेव कछार, जल संसाधन विभाग, बिलासपुर के निर्देशानुसार/अनुमोदन उपरांत अनुबंध करना अनिवार्य होगा।
10. संस्थान को शासन द्वारा शासकीय स्रोत से औद्योगिक जल उपयोग हेतु समय-समय पर निर्धारित जल-दर पर जल कर एवं कमिटमेंट चार्जस का नियमानुसार भुगतान जल संसाधन विभाग को अनिवार्य रूप से करना होगा एवं कमिटमेंट चार्जस के संबंध में शासन द्वारा जारी परिपत्र दिनांक 20.04.2007 का पालन संस्थान के लिए बंधनकारी होगा।
11. प्रकरण में जल प्रदाय की यह स्वीकृति वर्तमान में उपलब्ध आंकड़ों/परिस्थितियों पर आधारित है। भविष्य में किसी कारणवश नदी के जल प्रवाह/जल संरचना के जल संग्रहण में कमी होने पर शासन इसके लिए जवाबदेह नहीं रहेगा एवं इस संबंध में शासन के विरुद्ध किसी प्रकार का दावा मान्य योग्य नहीं होगा।

.....3

(15)

...3...

12. शासन द्वारा कमिटमेंट चार्जेस के संबंध में जारी परिपत्र दिनांक 20.04.2007 के अनुसार संस्थान को इस स्वीकृति पत्र के जारी होने के दिनांक से 02 वर्षों के अंदर जल का उपयोग प्रारंभ करना होगा। इस अवधि के दौरान संस्थान द्वारा यदि जल का उपयोग प्रारंभ नहीं किया जाता है तो उपयोग प्रारंभ करने की समय-सीमा अधिकतम 2 वर्ष की अवधि के लिए और बढ़ाई जा सकेगी एवं इस हेतु प्रथम वर्ष में आबंटित/आरक्षित जल की संपूर्ण मात्रा के 5% अंश एवं दूसरे वर्ष में 10% अंश की जल-कर राशि अतिरिक्त कमिटमेंट चार्जेस के रूप में संबंधित वर्ष की समाप्ति के पश्चात 3 माह के अंदर जमा करनी होगी। अतिरिक्त कमिटमेंट चार्जेस की निर्धारित अधिकतम 2 वर्ष की समय-सीमा के अनुसार भुगतान करने के पश्चात भी यदि संस्थान द्वारा जल का उपयोग प्रारंभ नहीं किया जाता है एवं उपरोक्तानुसार निर्धारित समस्त शर्तों का पालन नहीं किया जाता है तो तत्काल प्रभाव से जल आबंटन/आरक्षण स्वमेव समाप्त माना जायेगा एवं शासन को इस जल को अन्य किसी के उपयोग हेतु आबंटित/आरक्षित करने की स्वतंत्रता होगी।

सहपत्र :- शून्य



(सी.के. खेतान)

सचिव,

जल संसाधन विभाग,

मंत्रालय, रायपुर

For, Salasar Steel & Power Ltd.

R. Nanda
12/10/2012
Authorised Signatory

.....4

....4....

पृ. क्र...../एफ 4-76/31/एस-2/औजप्र/07, रायपुर दिनांक /11/2009

प्रतिलिपि:-

1. प्रमुख अभियंता, जल संसाधन विभाग, रायपुर को संदर्भित पत्रों के परिप्रेक्ष्य में सूचनार्थ एवं आवश्यक कार्यवाही हेतु अग्रेषित।
2. अधीक्षण अभियंता, जल संसाधन मण्डल, रायगढ़ एवं
3. कार्यपालन अभियंता, जल संसाधन विभाग, रायगढ़ (छ.ग.),

को संदर्भित पत्र क्र.-2 के परिप्रेक्ष्य में सूचनार्थ एवं शीघ्र आवश्यक कार्यवाही हेतु अग्रेषित।

4. सहायक संचालक, राज्य निवेश प्रोत्साहन बोर्ड, मंत्रालय के पास (रेणुका द्वार), शास्त्री चौक, रायपुर को उनके पत्र क्रमांक-168/एसआईपीबी/2007/1194, दिनांक 16.11.2007 के संदर्भ में सूचनार्थ अग्रेषित।
5. प्रबंध संचालक, सालासार स्टील एण्ड पॉवर लि., प्रथम तल, भाटिया काम्प्लेक्स, राजकुमार कॉलेज, जी.ई. रोड, रायपुर (छ.ग.) को उनके पत्र क्र.-SSPL/WATER/2009/1, दिनांक 08.07.2009 के संदर्भ में सूचनार्थ एवं शीघ्र आवश्यक कार्यवाही हेतु अग्रेषित।

सहपत्र :- शून्य

विशेष कर्तव्यस्थ अधिकारी
जल संसाधन विभाग,
मंत्रालय, रायपुर

कार्यालय मुख्य अभियंता
हसदेव कछार जल संसाधन विभाग
बिलासपुर (छ.ग.)

क्र. 111/का/डी-8/बिलासपुर-1 दिनांक 8-12-2009
प्रतिलिपि

1. प्रमुख अभियंता, जल संसाधन विभाग, रायपुर,
2. कार्यपालन अभियंता, जल संसाधन विभाग, रायगढ़
3. कार्यपालन अभियंता, जल संसाधन विभाग, रायगढ़ (छ.ग.) को सूचनार्थ एवं आवश्यक कार्यवाही हेतु अग्रेषित। शेषित कार्य हेतु सूचनार्थ एवं आवश्यक कार्यवाही हेतु अग्रेषित किया गया सुनिश्चित करें।

Nagar Steel & Power Ltd.

"जल संरक्षण-जीवन संरक्षण" "ऊर्जा की बचत ही ऊर्जा का उत्पादन है"

A. Munda

12/10/2012

Authorised Signatory

Executive Engineer

Water Resources Division

मुख्य अभियंता
हसदेव कछार जल संसाधन विभाग
बिलासपुर (छ.ग.)

M/s Salasar Steel & Power Limited.
PLANTATION EVALUATION & MONITORING REPORT

PHYSICAL VERIFICATION, MONITORING & EVALUATION OF PLANTATION

M/s Salasar Steel and Power Limited

Vill - Gerwani, Ambikapur Road,

Distt - Raigarh (C.G.)

Year – 2025



Evaluation & Verification done by -

ARIF ALI

Rtd. Dy. CF. (SFS) CONSULTANT
(ENVIRONMENT AND FOREST) RAIPUR

**EVALUATION & VERIFICATION OF
GREEN BELT**
M/s Salasar Steel and Power Limited
Vill - Gerwani, Ambikapur Road,
Distt - Raigarh (C.G.)

Year 2025



**Evaluation & Verification by :-
ARIF ALI
Rtd. Dy. CF. (SFS) Consultant
(Environment and Forest) Raipur**

M/s Salasar Steel and Power Limited
PLANTATION EVALUATION & MONITORING REPORT

Executive Summary

M/s Salasar Steel and Power Limited. is located at Vill – Gerwani, Ambikapur Road, Distt – Raigarh (C.G.) is a Production unit of sponge iron, and having rolling mill & power plant.

The permitted land of the factory is 27.85 hectares / 68.79 acres. Company has developed green belt in an area around 22.70 acres / 9.19 hectares of land which is around 33% of total factory area.

The environment clearance and permission granted by CECB Raipur as also direction received from the regional office from time to time require as that plantation should be done by the industrial units within plant premises and nearby areas with local species covering 33% or 1/3rd of area. The green belt helps to capture the fugitive emission and attenuate the noise apart from improving the aesthetics of the region. Trees are also helpful in improving ecological condition as well as bio diversity status of the area. Of total area 27.85hectares / 68.79 acres of the project site 33% area i.e. around 22.70 acres / 9.19 hectares is covered as green belt within the plant premises.

Physical verification and evaluation work has been done by our team in terms of number, girth of trees, height and survival percentage density and quality of plantation on 4th week of March 2025.

M/s Salasar Steel and Power Limited

PLANTATION EVALUATION & MONITORING REPORT

INTRODUCTION

M/s Salasar Steel and Power Limited. located at Vill – Gerwani, Ambikapur Road, Distt – Raigarh (C.G.) is a production unit of sponge iron and having rolling mill and power plant and having following units & capacity: -

Product Name	Capacity
Sponge Iron	60,000 TPA
Induction Furnace	97,000 TPA
Rilling Mill	30,000
WHRB Based Power Plant	4.5 Mega Watt
FBC Based Power Plant	10.5 & 65 Mega Watt

Area Statement:

Total plant Area :- 27.85 hectares / 68.79 Acres

Existing Green Belt Area :- 9.19 hectares / 22.70 acres

Plantation Sites:-

1. Near reservoir
2. Near cooling tower area 10.5 MW
3. Near power plant 10.5 MW
4. Near SMS area
5. Near power plant 65 MW
6. Near SID road site area
7. Coal washery area
8. Near gate no 2
9. Near admin garden area
10. Near admin building flag area
11. Near switch yard area

M/s Salasar Steel and Power Limited**PLANTATION EVALUATION & MONITORING REPORT**

Need of Green Belt

Greenbelts are an effective mode of pollution and forming a sink of pollutants. Leaves with their vast area in a tree crown, sorbs pollutants on their surface, thus effectively reduce pollutants concentration in the ambient air, often the absorbed pollutants are incorporated in the metabolic pathway and the air is purified. Plant grown to function as pollution sink are collectively referred as green belts. An important aspect of a greenbelt is that the plants are living organisms with their varied tolerance limit towards the air pollutants. A green belt is effective as a pollutants sink only within the tolerance limit of constituent plants. Planting few, known pollutant sensitive species along with the tolerant species within a green belt however, do carry out an important function of indicator species.

Apart from function as pollution sink, green belt would provide the benefit like aesthetic improvement of the area and providing suitable habitats for animal and birds

Choosing Plants for Green Belts :- The main limitations for plants to function as scavenger of pollutants are plant interaction to air pollutants, sensitivity to pollutants, climate condition and soil characteristics. While making choice of plant species for cultivation in greenbelts. Due consideration has to be given to the natural factors of bioclimate, Xerophytes plants are not necessary good for greenbelts they with their sunken stomata can with stand pollution by avoidance but are poor absorber of pollutants.

Character of plants mainly considered for affecting absorption of pollutants gases and removal of dust particles are as follows.

M/s Salasar Steel and Power Limited
PLANTATION EVALUATION & MONITORING REPORT

For Absorption of Gases :-

1. Tolerance towards pollutants in question, of concentration that are not high to be instantaneously lethal.
2. Longer duration of foliage.
3. Freely exposed foliage.
4. Adequate height of crown.
5. Openness of foliage in canopy.
6. Big leaves (long and broad laminar surface).
7. Large number of stomatal apertures.

For removal of suspended particulate matter :-

1. Height and spread of crown.
2. Leaves supported on firm petiole.
3. Abundance of surface on bark and foliage.
4. Roughness of bark.
5. Abundance of axillary hairs.
6. Hairs of scales on laminar surface

M/s Salasar Steel and Power Limited
PLANTATION EVALUATION & MONITORING REPORT

MoEFCC (Ministry of Environment Forest and Climate Change) guidelines regarding green belt for industries –

The environmental factors related to green belt with economic, social consideration are given below

Land acquired shall be sufficiently large to provide shape for appropriate treatment of waste water, the treated waste water left after maximum possible reuse and recycle should be used to raise green belt and to create water body for aesthetic, recreation and if possible for agriculture.

No forest land shall be converted into non forest activity for the sustenance or the industries.

The green belt between to adjoining large scale industries shall be 1km.

The green belt shall be 500 meters wide around the boundary limit of industry, for industry having odour problem it shall be 1 km wide.

In some environmental clearance issued for various types of projects by concerned regulatory authorities of central and state level, conditions reflected to green belt development of industrial projects mention that green belts of adequate width and density shall be provided 38% area to mitigate the effects off fugitive in emission all around the plant with local species in consultation with the DFO as per the CPB guidelines.

M/s Salasar Steel and Power Limited**PLANTATION EVALUATION & MONITORING REPORT**

Development of green belt consisting of three tier along the periphery of the project with native species is most important. Guideline for any type of industry, green vegetation is beneficial many ways leading to conservation of biodiversity, retention of soil moisture, recharge of ground water and maintaining pleasant climate of the area. Providing possible habitat for birds and animal. Green belt minimizes the builds up pollution level in urban/industrial areas by acting as pollution sinks. The three tier green belt will absorb pollutant release from industrial activity into atmosphere helps in effective pollution control. The main advantages of green belt in and around the industry are to control air and noise pollution. Trees helps in trapping particulate matter, removing co₂ and other pollutants from air and by release o₂ into the air there by improving the air quality. Green belt reduce the intensity or should be reflect, refract or by absorb sound, if will function as barrier between industry and neighbourhood. The intensity reduction depends op on the distance sound has to travel from source and width as the green belt.

Green belt also helps in soil erosion control through improvement of soil, quality and binding soil particles. It also contain water run offs and improve ground water infiltration and improving ground water recharge capacity. The green belt species should be selected based on the type/category of the industry and climatic conditions. Setting trees around and industry may not serve the purpose of green belt without considering the above elements.

M/s Salasar Steel and Power Limited
PLANTATION EVALUATION & MONITORING REPORT

Physical Verification and Evaluation of Green Belt

For assessing the quality and quantity of green belt developed by M/s Salasar Steel and Power Limited. Our team visited the site on 4th week of March 2025 and conduct all the necessary procedure to evaluate the green belt.

Tree Enumeration – Counting of all the trees and saplings carried out by direct field observation casualties were also recorded to calculate the survival percentage.

Assessment of Health of Plantation – Generally health of plantation is assessed by measuring height and grith of trees. Height is measuring approximately and grith is measuring on following basis

HEALTH	GIRTH
1.Upto 3year old tree	Girth is measuring 50 cm above the ground level
2.Upto 5year old trees	100 cm above the ground level
3.Older than 5 year	150 above the ground level

Survival percentage – The survival percentage of plantation is calculated on the basis of the formula i.e.

$$\frac{\text{No. of living plants}}{\text{Total no. of plant planted}} \times 100$$

Density - $\frac{\text{No of trees}}{\text{Area}}$

M/s Salasar Steel and Power Limited
PLANTATION EVALUATION & MONITORING REPORT

Grading of Plantation:-

A. Grading of project plantation on scale of 1 to 10

Qualitative	Survival	8.25
	Health of plantation	8.65
	Maintenance	7.95
	Sustainability	8.15

B. Grading of project plantation on scale of 1 to 10

Overall grading of plantation	Excellent	Very good	Good	Poor
	(8<10)	(5<8)	(3-5)	(>3)
		7.35		

Suggestion for Improvement

1. The coal dust deposited in the leaves should be removed by washing the plants regularly.
2. Plant should be planted after one year age, Minimum 3' to 4' height.
3. Space between plants 2mx2m, 3mx3m and maximum 4mx4m according to maximum girth of trees after maturity.
4. Given priority to broader leaves plants.
5. Species – fast growing Species to be planted
6. Manure – Cow dung compost, Vermi compost for good edge
Urea, DAP, Enzyme can be used.

M/s Salasar Steel and Power Limited**PLANTATION EVALUATION & MONITORING REPORT****Enumeration Details of Tree Plantation in Premises of****M/s Salasar Steel and Power Limited****Vill - Gerwani, Ambikapur Road,****Distt - Raigarh (C.G.)****Year – 2025**

1. Total area of the factory :- 27.85 Hectares / 68.79Acres
2. Total Green belt area :- 9.19 Hectares / 22.70Acres
3. Total No. of Living Plants :- 22,550 Numbers
4. Survival percentage :- 85%
5. Site suitability :- Good
6. Density :- 993 Trees / acre

S. no.	Name of plant	Girth Class in cm			Total No. of living plants
		0-20	21-40	41-60	
01	Peltaphorum	5,998	86	00	6,084
02	Gulmohar	3,296	68	00	3,364
03	Ashok	2,992	54	00	3,046
04	Karanj	2,217	14	00	2,231
05	Nimbu	1,132	00	00	1,132
06	Mango	995	51	00	1,046
07	Jamun	588	00	00	588
08	Tendu	425	00	00	425
09	Guava	678	00	00	678
10	Satwan	723	33	00	756
11	Kachnar	571	00	00	571

M/s Salasar Steel and Power Limited
PLANTATION EVALUATION & MONITORING REPORT

12	Cassia siamia	457	00	00	457
13	Amla	514	00	00	514
14	Mahua	465	00	00	465
15	Sitaphal	225	00	00	225
16	Nilgiri	220	00	00	220
17	Saal	116	00	00	116
18	Chamchuri	172	00	00	172
19	Arjun	49	03	00	52
20	Bel	56	00	00	56
21	Sagon	33	00	00	33
22	Pipal	22	00	00	22
23	Bargad	22	00	00	22
24	Shisham	18	00	00	18
25	Casuarina	257	00	00	257
	Total	22,241	309	00	22,550

11-3-25
Arif Ali
 Retd. DY. C.F. (SFS)
 Consultant Env. & Forest
 Raipur (C.G.)

M/s Salasar Steel and Power Limited
PLANTATION EVALUATION & MONITORING REPORT



ARIF ALI

Consultant Environment and Forest

K-6 Anupam Nagar Raipur Chhattisgarh (492001)

Ref. No :- RPR/73/2025

Date: - 11.03.2025

CERTIFICATE

This is to certify that M/s Salasar Steel and Power Limited, located at Vill – Gerwani, Ambikapur Road, Distt – Raigarh (C.G.) has established its factory over an area of approximately 27.85 hectares (68.79 acres).

As per the environmental guidelines, the company has developed a green belt within the plant premises, covering an area of around 22.70 acres (9.19 hectares). A total of 22,550 plants have been planted, covering approximately 33% of the factory land area, with a plantation density of 993 trees per acre.

The green belt developed by the management is found to be satisfactory and is in compliance with the applicable environmental norms.

Place: Raipur (C.G.)

Arif Ali
Arif Ali
Retd. DY. C.F. (SFS)
Consultant Env. & Forest
Raipur (C.G.)

M/s Salasar Steel and Power Limited
PLANTATION EVALUATION & MONITORING REPORT

Plantation Photographs



M/s Salasar Steel and Power Limited

PLANTATION EVALUATION & MONITORING REPORT

Plantation Photographs





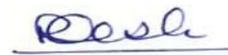
**PHOTOGRAPHS SHOWING PLANTATION
M/s SALASAR STEEL & POWER LTD. VILLAGE:
GERWANI :: RAIGARH**

SALASAR STEEL AND POWER LIMITED

VILLAGE : GERWANI : RAIGARH (C.G.)

CORPORATE SOCIAL RESPONSIBILITY DETAILS FY 2024-25

Date	Particular	Purpose	Amount (Rs.)
06-Aug-24	PAID TO HERCULES SPORTS & FITNESS	for Gym at Village Gerwani	99,950
10-Aug-24	Pait to Chakradhar Samroh, Raigarh	for Cultural Program	50,000
13-Aug-24	Pait to Chakradhar Samroh, Raigarh	for Cultural Program	50,000
26-Aug-24	Pait to Chakradhar Samroh, Raigarh	for Cultural Program	1,00,000
09-Oct-24	Paid to Collector Raigarh	Deposited in CSR Fund For various Skill Development	10,00,000
16-Nov-24	Paid to Girdhari Malakar	Community development	1,00,000
25-Feb-25	PAID TO SINGHAL WELFARE FOUNDATION	Community development	15,00,000
10-Mar-25	PAID TO SINGHAL WELFARE FOUNDATION	Community development	10,00,000
GRAND TOTAL			38,99,950



(Rakesh Kesharwani)
Authorized Signatory

TEST REPORT

AMBIENT AIR QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.:TC1111125000001106F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near Main Gate	Date of Sampling	: 06/09/2025 (09:35 AM) to 07/09/2025(09:35 AM)
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925AAQ1106	Sample Collected By	: GL(OPC)PL
Environmental Conditions at Start	: 28°C, 72% RH	Environmental Conditions at End	: 30°C, 76% RH
Weather Conditions Start	: Cloudy	Weather Conditions End	: Cloudy

LOCATION OF SAMPLE - NEAR MAIN GATE

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	Particulate Matter (PM 10)	µg/m ³	IS:5182 (Part 23)	68.00	100
2.	Particulate Matter (PM 2.5)	µg/m ³	IS:5182 (Part 24)	37.00	60
3.	Sulphur Dioxide (SO ₂)	µg/m ³	IS:5182 (Part 2)	18.00	80
4.	Oxides of Nitrogen (NO ₂)	µg/m ³	IS:5182 (Part 6)	26.00	80

Note: 1) The results relate only to the items sampled and tested.

2) Sample will be Disposed after 10 days from the report date unless otherwise specified.

3) The report shall not be reproduced except in full without approval of the laboratory.

4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



G. Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)

GATIH LABORATORIES (OPC) PVT. LTD.

Bungalow No.1, Balaji Green City, Sondongri, Raipur Chhattisgarh, INDIA 492099
Ph.No.0771 4332302, Mo: +91 9818446188 | email: amit.chandravanshi@gatihconsultancy.com

TEST REPORT

AMBIENT AIR QUALITY REPORT

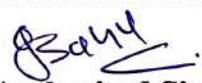
Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		Report No.: GLPL/25-26/0177 Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near Main Gate	Date of Sampling	: 06/09/2025
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925AAQ0177	Sample Collected By	: GL(OPC)PL
Environmental Conditions at Start	: 28°C, 72% RH	Environmental Conditions at End	: 30°C, 76% RH
Weather Conditions Start	: Cloudy	Weather Conditions End	: Cloudy

LOCATION OF SAMPLE - NEAR MAIN GATE

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	Carbon Monoxide (CO)	mg/ m ³	IS:5182 (part-10)	0.85	4

- Note: 1) The results relate only to the items sampled and tested.
2) Sample will be Disposed after 10 days from the report date unless otherwise specified.
3) The report shall not be reproduced except in full without approval of the laboratory.
4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.




Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)

TEST REPORT

AMBIENT AIR QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.:TC1111125000001107F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near P.P. Coal Shed	Date of Sampling	: 06/09/2025 (10:10 AM) to 07/09/2025(10:10 AM)
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925AAQ1107	Sample Collected By	: GL(OPC)PL
Environmental Conditions at Start	: 28°C, 72% RH	Environmental Conditions at End	: 30°C, 76% RH
Weather Conditions Start	: Cloudy	Weather Conditions End	: Cloudy

LOCATION OF SAMPLE- NEAR P.P. COAL SHED:

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	Particulate Matter (PM 10)	µg/m ³	IS:5182 (Part 23)	82.00	100
2.	Particulate Matter (PM 2.5)	µg/m ³	IS:5182 (Part 24)	43.00	60
3.	Sulphur Dioxide (SO ₂)	µg/m ³	IS:5182 (Part 2)	22.00	80
4.	Oxides of Nitrogen (NO ₂)	µg/m ³	IS:5182 (Part 6)	33.00	80

Note: 1) The results relate only to the items sampled and tested.

2) Sample will be Disposed after 10 days from the report date unless otherwise specified.

3) The report shall not be reproduced except in full without approval of the laboratory.

4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



(Signature)
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)

GATIH LABORATORIES (OPC) PVT. LTD.

Bungalow No.1, Balaji Green City, Sondongri, Raipur Chhattisgarh, INDIA 492099
Ph.No.0771 4332302, Mo: +91 9818446188 | email: amit.chandravanshi@gatihconsultancy.com |

TEST REPORT

AMBIENT AIR QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		Report No.: GLPL/25-26/0178 Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near P.P. Coal Shed	Date of Sampling	: 06/09/2025
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925AAQ0178	Sample Collected By	: GL(OPC)PL
Environmental Conditions at Start	: 28°C, 72% RH	Environmental Conditions at End	: 30°C, 76% RH
Weather Conditions Start	: Cloudy	Weather Conditions End	: Cloudy

LOCATION OF SAMPLE- NEAR P.P. COAL SHED

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	Carbon Monoxide (CO)	mg/ m ³	IS:5182 (part-10)	1.30	4

Note: 1) The results relate only to the items sampled and tested.

2) Sample will be Disposed after 10 days from the report date unless otherwise specified.

3) The report shall not be reproduced except in full without approval of the laboratory.

4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



J. Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)

TEST REPORT

AMBIENT AIR QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.:TC1111125000001108F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near Cooling Tower	Date of Sampling	: 07/09/2025 (09:55 AM) to 08/09/2025(09:55 AM)
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925AAQ1108	Sample Collected By	: GL(OPC)PL
Environmental Conditions at Start	: 30°C, 76% RH	Environmental Conditions at End	: 29°C, 68% RH
Weather Conditions Start	: Cloudy	Weather Conditions End	: Cloudy

LOCATION OF SAMPLE- NEAR COOLING TOWER

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	Particulate Matter (PM 10)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 23)	73.00	100
2.	Particulate Matter (PM 2.5)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 24)	41.00	60
3.	Sulphur Dioxide (SO ₂)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 2)	19.00	80
4.	Oxides of Nitrogen (NO ₂)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 6)	27.00	80

Note: 1) The results relate only to the items sampled and tested.

2) Sample will be Disposed after 10 days from the report date unless otherwise specified.

3) The report shall not be reproduced except in full without approval of the laboratory.

4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



Gany
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)



GATIH LABORATORIES (OPC) PVT. LTD.

Bungalow No.1, Balaji Green City, Sondongri, Raipur Chhattisgarh, INDIA 492099
Ph.No.0771 4332302, Mo: +91 9818446188 | email: amit.chandravanshi@gatihconsultancy.com |

TEST REPORT

AMBIENT AIR QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		Report No.: GLPL/25-26/0179 Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near Cooling Tower	Date of Sampling	: 07/09/2025
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925AAQ0179	Sample Collected By	: GL(OPC)PL
Environmental Conditions at Start	: 30°C, 76% RH	Environmental Conditions at End	: 29°C, 68% RH
Weather Conditions Start	: Cloudy	Weather Conditions End	: Cloudy

LOCATION OF SAMPLE- NEAR COOLING TOWER

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	Carbon Monoxide (CO)	mg/ m ³	IS:5182 (part-10)	0.92	4

- Note: 1) The results relate only to the items sampled and tested.
2) Sample will be Disposed after 10 days from the report date unless otherwise specified.
3) The report shall not be reproduced except in full without approval of the laboratory.
4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



G. Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)



GATIH LABORATORIES (OPC) PVT. LTD.

Bungalow No.1, Balaji Green City, Sondongri, Raipur Chhattisgarh, INDIA 492099
Ph.No.0771 4332302, Mo: +91 9818446188 | email: amit.chandravanshi@gatihconsultancy.com |



TC-11111

Format No.: GLPL/QF/7.8.2

TEST REPORT

AMBIENT AIR QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.:TC1111125000001109F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near Rolling Mill/ Furnace	Date of Sampling	: 07/09/2025 (10:40 AM) to 08/09/2025(10:40 AM)
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925AAQ1109	Sample Collected By	: GL(OPC)PL
Environmental Conditions at Start	: 30°C, 76% RH	Environmental Conditions at End	: 29°C, 68% RH
Weather Conditions Start	: Cloudy	Weather Conditions End	: Cloudy

LOCATION OF SAMPLE- NEAR ROLLING MILL/ FURNACE

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	Particulate Matter (PM 10)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 23)	86.00	100
2.	Particulate Matter (PM 2.5)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 24)	45.00	60
3.	Sulphur Dioxide (SO ₂)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 2)	21.00	80
4.	Oxides of Nitrogen (NO ₂)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 6)	31.00	80

Note: 1) The results relate only to the items sampled and tested.

2) Sample will be Disposed after 10 days from the report date unless otherwise specified.

3) The report shall not be reproduced except in full without approval of the laboratory.

4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



G. Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)

End of Reports

Page No: 01 of 01



GATIH LABORATORIES (OPC) PVT. LTD.

Bungalow No.1, Balaji Green City, Sondongri, Raipur Chhattisgarh, INDIA 492099
Ph.No.0771 4332302, Mo: +91 9818446188 | email: amit.chandravanshi@gatihconsultancy.com

TEST REPORT

AMBIENT AIR QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		Report No.: GLPL/25-26/0180 Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near Rolling Mill/ Furnace	Date of Sampling	: 07/09/2025
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925AAQ0180	Sample Collected By	: GL(OPC)PL
Environmental Conditions at Start	: 30°C, 76% RH	Environmental Conditions at End	: 29°C, 68% RH
Weather Conditions Start	: Cloudy	Weather Conditions End	: Cloudy

LOCATION OF SAMPLE- NEAR ROLLING MILL/ FURNACE

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	Carbon Monoxide (CO)	mg/ m ³	IS:5182 (part-10)	1.20	4

- Note: 1) The results relate only to the items sampled and tested.
2) Sample will be Disposed after 10 days from the report date unless otherwise specified.
3) The report shall not be reproduced except in full without approval of the laboratory.
4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



Goukaran Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)

TEST REPORT

FUGITIVE EMISSION TEST REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.: TC111112500001110F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near Time Office	Date of Sampling	: 06/09/2025
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925SPM1110	Sample Collected By	: GL(OPC)PL
Environmental Conditions	: 28°C, 72% RH	Weather Conditions	: Cloudy

LOCATION OF SAMPLE - NEAR TIME OFFICE

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	SPM (Suspended Particulate Matter)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 04)	926.00	2000

- Note: 1) The results relate only to the items sampled and tested.
2) Sample will be Disposed after 10 days from the report date unless otherwise specified.
3) The report shall not be reproduced except in full without approval of the laboratory.
4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



(Signature)
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)

TEST REPORT

FUGITIVE EMISSION TEST REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taramal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.:TC1111125000001111F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near Induction Furnace	Date of Sampling	: 06/09/2025
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925SPM1111	Sample Collected By	: GL(OPC)PL
Environmental Conditions	: 28°C, 72% RH	Weather Conditions	: Cloudy

LOCATION OF SAMPLE - NEAR INDUCTION FURNACE

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	SPM (Suspended Particulate Matter)	µg/m ³	IS:5182 (Part 04)	816.00	2000

- Note: 1) The results relate only to the items sampled and tested.
2) Sample will be Disposed after 10 days from the report date unless otherwise specified.
3) The report shall not be reproduced except in full without approval of the laboratory.
4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



G. Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)

TEST REPORT

FUGITIVE EMISSION TEST REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.: TC1111125000001112F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near Coal Washery	Date of Sampling	: 07/09/2025
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925SPM1112	Sample Collected By	: GL(OPC)PL
Environmental Conditions	: 30°C, 76% RH	Weather Conditions	: Cloudy

LOCATION OF SAMPLE - NEAR COAL WASHERY

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	SPM (Suspended Particulate Matter)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 04)	1053.00	2000

- Note: 1) The results relate only to the items sampled and tested.
 2) Sample will be Disposed after 10 days from the report date unless otherwise specified.
 3) The report shall not be reproduced except in full without approval of the laboratory.
 4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



G. Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)



TEST REPORT

FUGITIVE EMISSION TEST REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.: TC1111125000001113F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Sampling Location	: Near TG Building Power Plant	Date of Sampling	: 07/09/2025
Sampling Protocol	: IS:5182	Date of Receipt of Sample	: 08/09/2025
Sample Condition at Receipt	: Packed, Preserved as per Sampling Protocol	Date of Testing	: 08/09/2025 to 13/09/2025
Sample ID	: GLPL0925SPM1113	Sample Collected By	: GL(OPC)PL
Environmental Conditions	: 30°C, 76% RH	Weather Conditions	: Cloudy

LOCATION OF SAMPLE - NEAR TG BUILDING POWER PLANT

S. No.	Parameters	Unit	Method	Result	NAAQ STANDARDS
1.	SPM (Suspended Particulate Matter)	$\mu\text{g}/\text{m}^3$	IS:5182 (Part 04)	703.00	2000

- Note: 1) The results relate only to the items sampled and tested.
 2) Sample will be Disposed after 10 days from the report date unless otherwise specified.
 3) The report shall not be reproduced except in full without approval of the laboratory.
 4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.

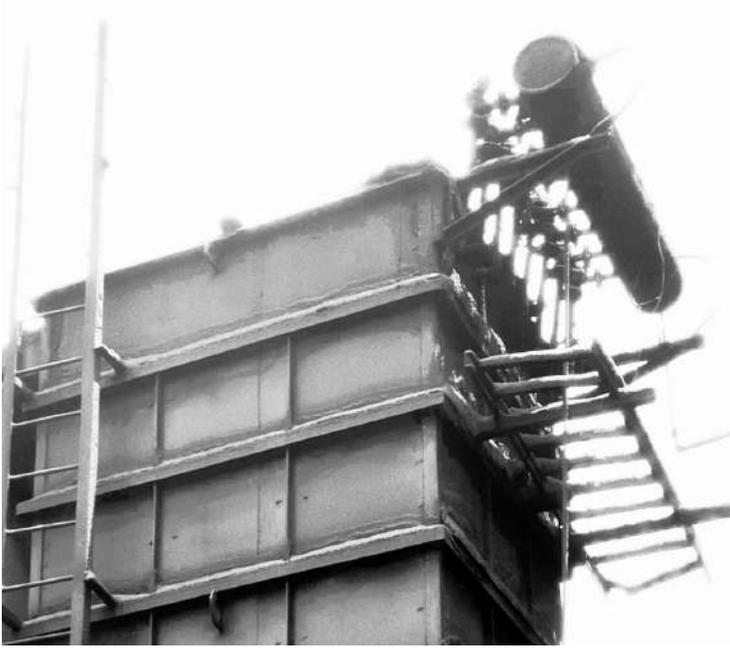


Goukaran Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical manager)

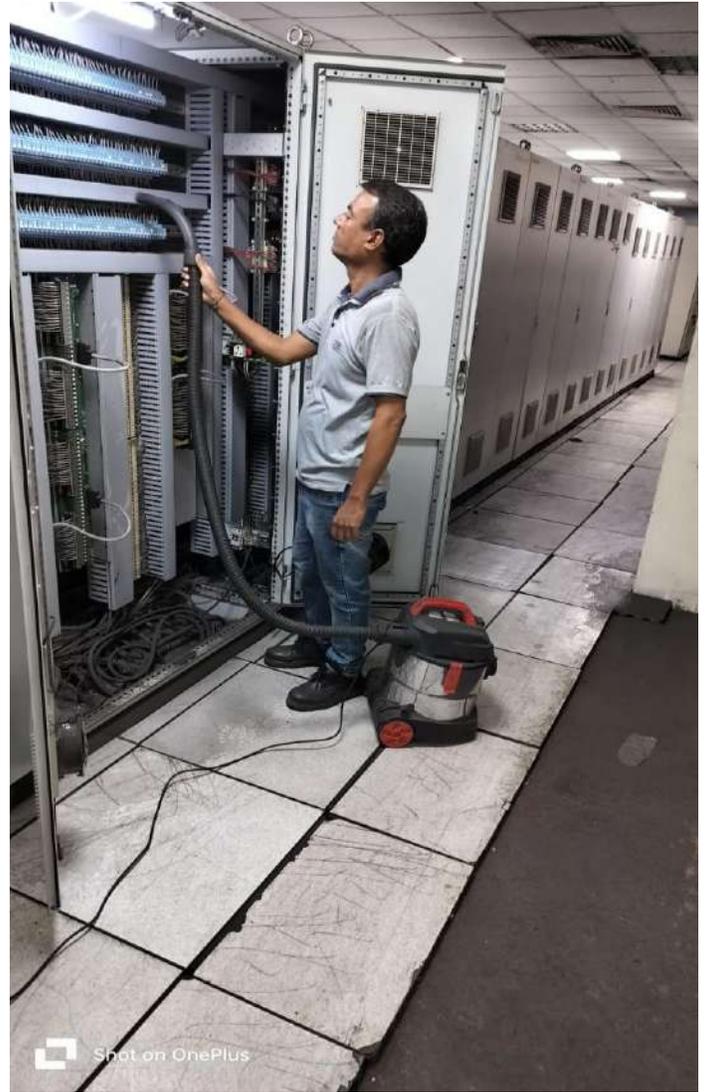
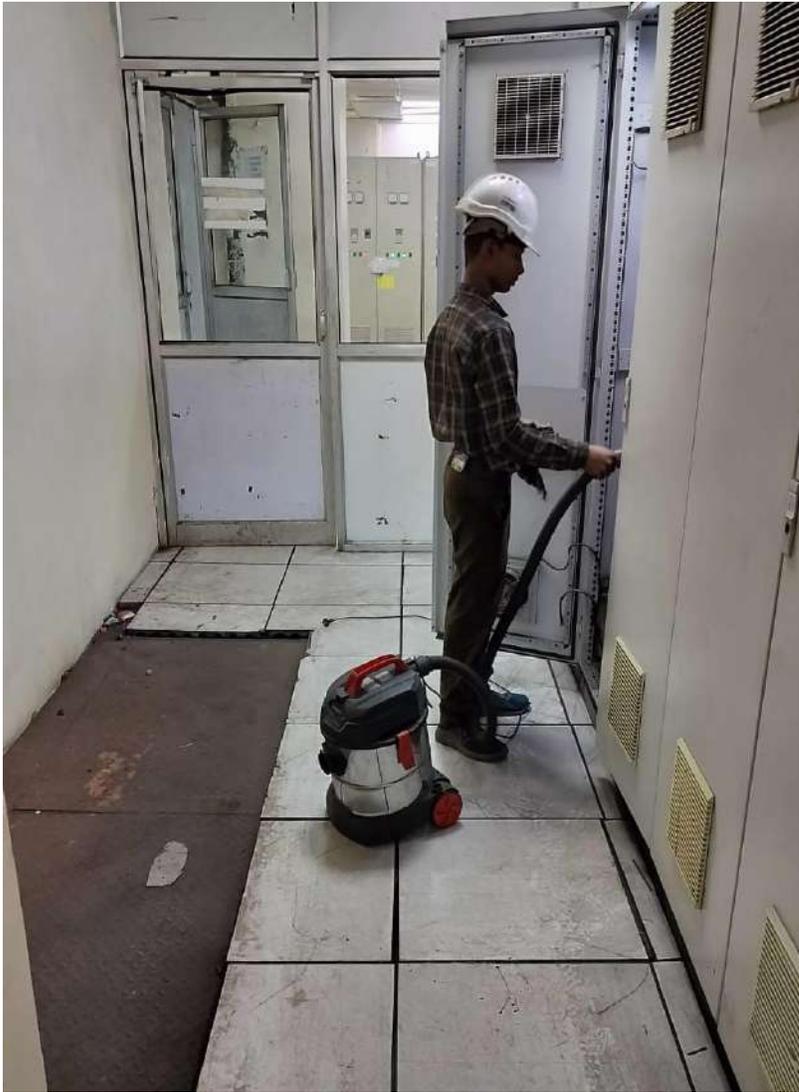


PHOTOGRAPHS SHOWING BAG FILTERS

M/s SALASAR STEEL & POWER LTD. VILLAGE : GERWANI :: RAIGARH



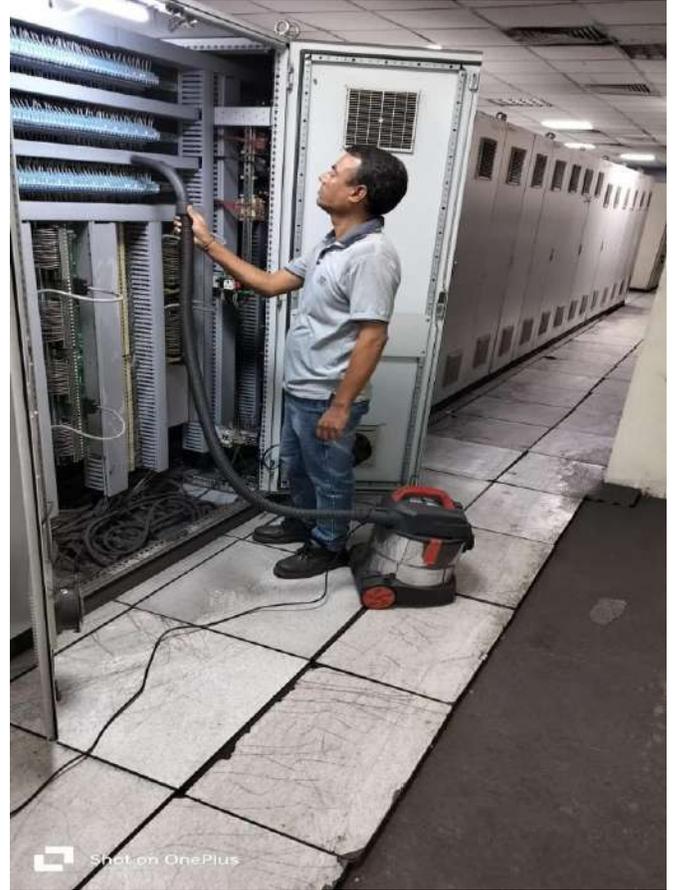
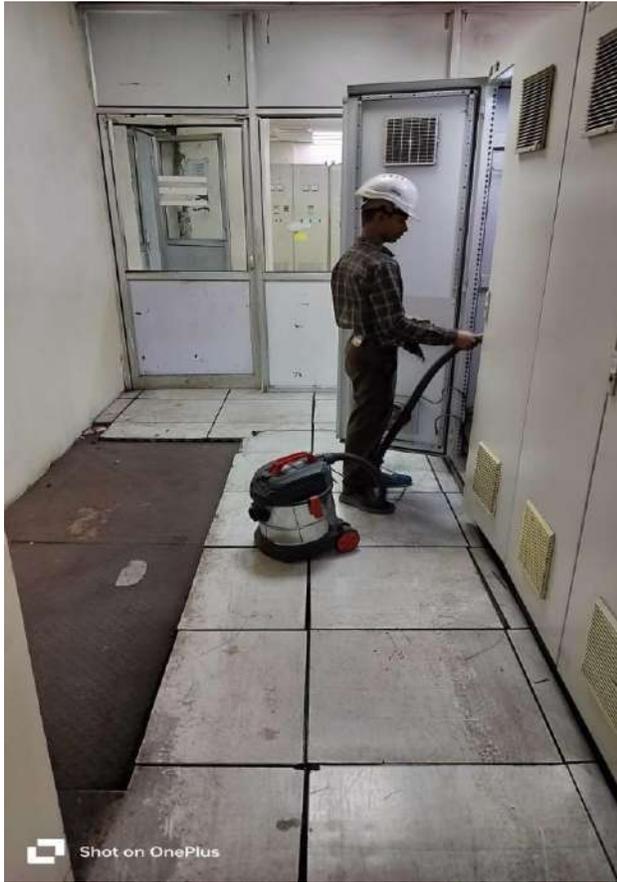
**PHOTOGRAPHS SHOWING LEAKAGE DETECTION SYSTEMS
M/s SALASAR STEEL & POWER LTD. VILLAGE: GERWANI :: RAIGARH**



**PHOTOGRAPHS SHOWING VACUUM CLEANERS
M/s SALASAR STEEL & POWER LTD. VILLAGE : GERWANI :: RAIGARH**



PHOTOGRAPHS SHOWING TARPAULIN COVER TRUCKS
SALASAR STEEL & POWER LTD.
Vill : Gerwani Dist : Raigarh (CG)



**SHOWING VACUUM CLEANERS & SWEEPING MACHINE
M/s SALASAR STEEL & POWER LTD. VILLAGE: GERWANI :: RAIGARH**

INDUSTRIAL HYGIENE SURVEY REPORT

SINGHAL STEEL & POWER PVT. LIMITED

*(Formerly : Salasar Steel & Power Ltd.)
GERWANI UNIT, 13KM MILESTONE,
VILLAGE : GERWANI
Ambikapur Road, DISTT: RAIGARH
(CHHATTISGARH)*

M/s PIONEER A.D.
CORPORATION,
QR.NO.H2/90,
NARMADA NAGAR,
NEAR MANGLA
CHOWK, BEHIND
BALEZA SALON,
BILASPUR (CG)

2. Free Silica Dust Analysis Crushing Area

Weight of silica ash = Final wt of crucible - Wt. of empty crucible

0.8914 gm = 33.5663gm - 32.6749 gm

Evaporated free silica = Weight of dust sample - Weight of silica ash

0.1086 = 1.0gm - 0.8914gm

% of free silica = $0.1086 \times 100 = 10.86\%$

In terms of Total Dust =	30	= 2.1645 mg/m ³
PLE	----- 10.86% + 3	

• PERMISSIBLE LIMIT OF TOTAL SILICA DUST : SAMPLING DETAILS

Dt of sampling	Location	Containment	Trapping device & Sl.No.	Pump No.	Sample filter paper No.	Rate of sampling	Sampling schedule		Personal or Stationery
							Start	Stop	
24.07.2025	Crushing Area	Silica	Personal Air Sampler 06-DTC-25	Greentech GTI-312	Whatman 'A' Grade 25mm	2 Ltr /Min	09.15am	12.05pm	Stationery

Sampling location	Weight of the filter in mg		Weight of the dust mg	Clock Time		Sampling Time min	Rate of flow Lpm	Volume of air sampled Litres	Concentration mg/m ³
	Before sampling (mg)	After sampling (mg)		Starting (min)	Stopping (min)				
	a	b	W= b-a	c	d	T= d-c	F	V = F X T	W X 1000/V
Crushing Area	38.8	39.4	0.60	09.15am	12.05pm	170	2 lpm	340litres	$\frac{0.6 \times 1000}{340} = 1.7647 \text{ mg/m}^3$ <2.1645mg/m ³



3. Free Silica Dust Analysis : Screening Area

Weight of silica ash = Final wt of crucible - Wt. of empty crucible

0.8756 gm = 33.5665gm - 32.6909 gm

Evaporated free silica = Weight of dust sample - Weight of silica ash

0.1244 = 1.0gm - 0.8756gm

% of free silica = $0.1244 \times 100 = 12.44\%$

In terms of Total Dust = PLE	$\frac{30}{12.44\% + 3}$	= 1.9430 mg/m³
------------------------------	--------------------------	----------------------------------

• PERMISSIBLE LIMIT OF TOTAL SILICA DUST : SAMPLING DETAILS

Dt of sampling	Location	Containment	Trapping device & Sl.No.	Pump No.	Sample filter paper No.	Rate of sampling	Sampling schedule		Personal or Stationery
							Start	Stop	
24.07.2025	Screening Area	Silica	Personal Air Sampler 07-DTC-25	Greentech GTI-312	Whatman 'A' Grade 25mm	2.0 Ltr /Min	13.45pm	16.45pm	Stationery

Sampling location	Weight of the filter in mg		Weight of the dust mg	Clock Time		Sampling Time min	Rate of flow Lpm	Volume of air sampled Litres	Concentration mg/m ³
	Before sampling (mg)	After sampling (mg)		Starting (min)	Stopping (min)				
	a	b	W= b-a	c	d	T= d-c	F	V = F X T	W X 1000/V
Screening Area	38.8	39.4	0.60	13.45pm	16.45pm	180	2.0 lpm	360litres	$\frac{0.6 \times 1000}{360} = 1.667 \text{ mg/m}^3$ $< 1.9430 \text{ mg/m}^3$

CONCLUSION

The results are aligned with the requirement for coal dust generating industries as per 2nd schedule section 41F, Factories Act 1948.

4. Free Silica Dust Analysis in Conveyor Belt area

Weight of silica ash = Final wt of crucible - Wt. of empty crucible

0.8946 gm = 33.3694gm - 32.4748 gm

Evaporated free silica = Weight of dust sample - Weight of silica ash

0.1054 = 1.0gm - 0.8946gm

% of free silica = $0.1054 \times 100 = 10.54\%$

In terms of Total Dust = PLE	$\frac{30}{10.54\% + 3}$	= 2.215 mg/m³
------------------------------	--------------------------	---------------------------------

• PERMISSIBLE LIMIT OF TOTAL SILICA DUST : SAMPLING DETAILS

Dt of sampling	Location	Containment	Trapping device & Sl.No.	Pump No.	Sample filter paper No.	Rate of sampling	Sampling schedule		Personal or Stationery
							Start	Stop	
24.07.2025	Conveyor Belt Area	Silica	Personal Air Sampler 07-DTC-25	Greentech GTI-312	Whatman 'A' Grade 25mm	2.1 Ltr /Min	14.03pm	17.05pm	Stationery

Sampling location	Weight of the filter in mg		Weight of the dust mg	Clock Time		Sampling Time min	Rate of flow Lpm	Volume of air sampled Litres	Concentration mg/m ³
	Before sampling (mg)	After sampling (mg)		Starting (min)	Stopping (min)				
	a	b	W= b-a	c	d	T= d-c	F	V = F X T	W X 1000/V
Conveyor Belt Area	38.6	39.3	0.70	14.03pm	17.05pm	182	2.1 lpm	382.2litres	$0.7 \times 1000/382.2 =$ 1.8315mg/m³ <2.215mg/m³



5. Free Silica Dust Analysis in Turning Point

Weight of silica ash = Final wt of crucible - Wt. of empty crucible

0.8822 gm = 33.4663gm - 32.5841 gm

Evaporated free silica = Weight of dust sample - Weight of silica ash

0.1178 = 1.0gm - 0.8822gm

% of free silica = $0.1178 \times 100 = 11.78\%$

$\text{In terms of Total Dust} = \text{PLE} \quad \frac{30}{11.78\% + 3} = 2.0297 \text{ mg/m}^3$

• PERMISSIBLE LIMIT OF TOTAL SILICA DUST : SAMPLING DETAILS

Dt of sampling	Location	Containment	Trapping device & Sl.No.	Pump No.	Sample filter paper No.	Rate of sampling	Sampling schedule		Personal or Stationery
							Start	Stop	
25.07.2025	Turning Point	Silica	Personal Air Sampler 07-DTC-25	Greentech GTI-312	Whatman 'A' Grade 25mm	2.1 Ltr /Min	09.20am	13.30pm	Stationery

Sampling location	Weight of the filter in mg		Weight of the dust mg	Clock Time		Sampling Time min	Rate of flow Lpm	Volume of air sampled Litres	Concentration mg/m ³
	Before sampling (mg)	After sampling (mg)		Starting (min)	Stopping (min)				
	a	b	W= b-a	c	d	T= d-c	F	V = F X T	W X 1000/V
Turning Point	38.7	39.5	0.70	09.20am	13.30pm	250	2.1 lpm	525litres	$0.7 \times 1000/525 = 1.3333 \text{ mg/m}^3 < 2.0297 \text{ mg/m}^3$



6. Free Silica Dust Analysis in Bunker Top

Weight of silica ash = Final wt of crucible - Wt. of empty crucible

0.8777 gm = 33.4653gm - 32.5876 gm

Evaporated free silica = Weight of dust sample - Weight of silica ash

0.1223 = 1.0gm - 0.8777gm

% of free silica = $0.1223 \times 100 = 12.23\%$

In terms of Total Dust = PLE	$\frac{30}{12.23\% + 3}$	= 1.9697 mg/m³
------------------------------	--------------------------	----------------------------------

• PERMISSIBLE LIMIT OF TOTAL SILICA DUST : SAMPLING DETAILS

Dt of sampling	Location	Containment	Trapping device & Sl.No.	Pump No.	Sample filter paper No.	Rate of sampling	Sampling schedule		Personal or Stationery
							Start	Stop	
25.07.2025	Bunker Top	Silica	Personal Air Sampler 06-DTC-25	Greentech GTI-312	Whatman 'A' Grade 25mm	2.1 Ltr /Min	09.15am	13.25pm	Stationery

Sampling location	Weight of the filter in mg		Weight of the dust	Clock Time		Sampling Time	Rate of flow	Volume of air sampled	Concentration
	Before sampling (mg)	After sampling (mg)	mg	Starting (min)	Stopping (min)	min	Lpm	Litres	mg/m ³
	a	b	W= b-a	c	d	T= d-c	F	V = F X T	W X 1000/V
Bunker Top	38.7	39.5	0.80	09.15am	13.25pm	250	2.1 lpm	525litres	$\frac{0.8 \times 1000}{525} = 1.5238 \text{ mg/m}^3$ $< 1.9697 \text{ mg/m}^3$



TEST REPORT**WATER QUALITY REPORT**

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.:TC11112500001099F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Type of Sample	: Ground Water	Date of Collection	: 07/09/2025
Description of the Sample	: Bore Well Water	Date of Receipt	: 08/09/2025
Location of Sample	: Near Solid Waste Dump Area	Period of Testing	: 08/09/2025 to 13/09/2025
Qty	: 1 x 1 litre	Method of sampling	: IS:3025
No. of Samples	: 03	Sample tested as received	: OK
Sample Condition at Receipt	: Packed, Preserved as per Sampling method	Sample ID	: GLPL0925GW1099
Sample Discipline	: Chemical Testing	Sample collected by	: Client Representative
Sub Group	: Water		
Environment Condition	: As per sampling Protocol	Other information (If any)	: -

LOCATION OF SAMPLE : GROUND WATER NEAR SOLID WASTE DUMP AREA

S. No.	Parameters	Unit	Method	Result	Requirement as per IS-10500-2012	
					Desirable Limit	Permissible Limit
1.	pH	pH	IS 3025: P-11	7.62	6.5-8.5	No relaxation
2.	Conductivity	us/cm	IS 3025: P-14	916.00	-	-
3.	Total Dissolved Solid	mg/L	IS 3025: P-16	510.00	500	2000
4.	Total Alkalinity	mg/L	IS 3025: P-23	281.00	200	600
5.	Total Hardness CaCO ₃	mg/L	IS 3025: P-21	442.00	200	600
6.	Calcium as Ca	mg/L	IS:3025:P-40	110.00	75	200
7.	Magnesium as Mg	mg/L	IS 3025: P-46	40.00	30	100
8.	Chloride	mg/L	IS 3025: P-32	173.00	250	1000
9.	Fluoride	mg/L	APHA 4500-F D	0.31	1.0	1.5
10.	Iron	mg/L	IS 3025: P-53	0.22	0.30	No relaxation
11.	Sulphate	mg/L	IS 3025 P-24	42.00	200	400
12.	Nitrate	mg/L	APHA 4500-NO ₃ B	8.30	45	No Relaxation

Note: 1) The results relate only to the items sampled and tested.

2) Sample will be Disposed after 10 days from the report date unless otherwise specified.

3) The report shall not be reproduced except in full without approval of the laboratory.

4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



J. Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical Manager)

TEST REPORT

WATER QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taramal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.:TC111112500001100F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Type of Sample	: Ground Water	Date of Collection	: 07/09/2025
Description of the Sample	: Bore Well Water	Date of Receipt	: 08/09/2025
Location of Sample	: Near Switchyard	Period of Testing	: 08/09/2025 to 13/09/2025
Qty	: 1 x 1 litre	Method of sampling	: IS:3025
No. of Samples	: 03	Sample tested as received	: OK
Sample Condition at Receipt	: Packed, Preserved as per Sampling method	Sample ID	: GLPL0925GW1100
Sample Discipline	: Chemical Testing	Sample collected by	: Client Representative
Sub Group	: Water		
Environment Condition	: As per sampling Protocol	Other information (If any)	: -

LOCATION OF SAMPLE : GROUND WATER NEAR SWITCHYARD

S. No.	Parameters	Unit	Method	Result	Requirement as per IS-10500-2012	
					Desirable Limit	Permissible Limit
1.	pH	pH	IS 3025: P-11	7.82	6.5-8.5	No relaxation
2.	Conductivity	us/cm	IS 3025: P-14	912.00	-	-
3.	Total Dissolved Solid	mg/L	IS 3025: P-16	462.00	500	2000
4.	Total Alkalinity	mg/L	IS 3025: P-23	298.00	200	600
5.	Total Hardness CaCO ₃	mg/L	IS 3025: P-21	272.00	200	600
6.	Calcium as Ca	mg/L	IS:3025:P-40	74.00	75	200
7.	Magnesium as Mg	mg/L	IS 3025: P-46	21.00	30	100
8.	Chloride	mg/L	IS 3025: P-32	137.00	250	1000
9.	Fluoride	mg/L	APHA 4500-F D	0.21	1.0	1.5
10.	Iron	mg/L	IS 3025: P-53	0.23	0.30	No relaxation
11.	Sulphate	mg/L	IS 3025 P-24	68.00	200	400
12.	Nitrate	mg/L	APHA 4500-NO ₃ B	9.30	45	No Relaxation

Note: 1) The results relate only to the items sampled and tested.

2) Sample will be Disposed after 10 days from the report date unless otherwise specified.

3) The report shall not be reproduced except in full without approval of the laboratory.

4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



Gatih
Authorized Signatory
Mr. Goukaran Sahu
(Technical Manager)

End of Reports

Page No: 01 of 01



PHOTOGRAPHS SHOWING PIEZOMETER
SALASAR STEEL & POWER LTD.
Vill : Gerwani : Dist : Raigarh (CG)



PHOTOGRAPHS SHOWING GARLAND DRAINS
SALASAR STEEL & POWER LTD.
Vill : Gerwani : Dist : Raigarh (CG)



PHOTOGRAPHS SHOWING RAIN WATER HARVESTING STRUCTURES

SALASAR STEEL & POWER LTD.

Vill : Gerwani : Dist : Raigarh (CG)



GATIH LABORATORIES (OPC) PVT. LTD.

Bungalow No.1, Balaji Green City, Sondongri, Raipur Chhattisgarh, INDIA 492099
Ph.No.0771 4332302, Mo: +91 9818446188 | email: amit.chandrayanshi@gatihconsultancy.com



TEST REPORT

WATER QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.:TC1111125000001097F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Type of Sample	: Waste Water	Date of Collection	: 07/09/2025
Description of the Sample	: DM Plant Effluent	Date of Receipt	: 08/09/2025
Location of Sample	: Neutralization Pit DM Plant	Period of Testing	: 08/09/2025 to 13/09/2025
Qty	: 2 x 3 litre	Method of sampling	: -
Sample Condition at Receipt	: Sealed	Sample tested as received	: OK
Sample Discipline	: Chemical Testing	Sample ID	: GLPL0925WW1097
Environmental Condition	: Ambient	Sample collected by	: Client Representative
Other information (If any)	: -		

LOCATION OF SAMPLE - NEUTRALIZATION PIT DM PLANT

S. No.	Parameters	Unit	Method	Result	Limits as per CPCB for Discharge of Effluents	
					Inland surface Water	Public Sewer
1.	pH	pH	IS 3025 (Part 11)	7.20	5.5-9.0	5.5-9.0
2.	Total Suspended Solid	mg/L	IS 3025 (Part 17)	21.00	100	600
3.	COD	mg/L	IS 3025 (Part 58)	44.00	250	-
4.	BOD	mg/L	IS:3025 (Part 44)	7.50	30	350
5.	Oil & Grease	mg/L	IS 3025 (Part 39)	< 4.00	10	20

Note: 1) The results relate only to the items sampled and tested.

2) Sample will be Disposed after 10 days from the report date unless otherwise specified.

3) The report shall not be reproduced except in full without approval of the laboratory.

4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



G. Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical Manager)

TEST REPORT

WATER QUALITY REPORT

Name & Address of the Customer: To, M/s. Salasar Steel & Power Ltd. Village -Taraimal, PO - Gerwani, Raigarh (C.G.) – 496001 India.		ULR No.:TC111112500001098F Dispatch No: 080925405 Issue Date: 13/09/2025 Client Ref: W325909-002 Date: 09/09/2025	
Type of Sample	: Waste Water	Date of Collection	: 07/09/2025
Description of the Sample	: Cooling Tower Effluent Water	Date of Receipt	: 08/09/2025
Location of Sample	: Cooling Tower Blow Down	Period of Testing	: 08/09/2025 to 13/09/2025
Qty	: 2 x 3 litre	Method of sampling	: -
Sample Condition at Receipt	: Sealed	Sample tested as received	: OK
Sample Discipline	: Chemical Testing	Sample ID	: GLPL0925WW1098
Environmental Condition	: Ambient	Sample collected by	: Client Representative
Other information (If any)	: -		

LOCATION OF SAMPLE - COOLING TOWER BLOW DOWN

S. No.	Parameters	Unit	Method	Result	Limits as per CPCB for Discharge of Effluents	
					Inland surface Water	Public Sewer
1.	pH	pH	IS 3025 (Part 11)	7.31	5.5-9.0	5.5-9.0
2.	Total Suspended Solid	mg/L	IS 3025 (Part 17)	28.00	100	600
3.	COD	mg/L	IS 3025 (Part 58)	104.00	250	—
4.	BOD	mg/L	IS:3025 (Part 44)	16.00	30	350
5.	Oil & Grease	mg/L	IS 3025 (Part 39)	< 4.00	10	20

Note: 1) The results relate only to the items sampled and tested.

2) Sample will be Disposed after 10 days from the report date unless otherwise specified.

3) The report shall not be reproduced except in full without approval of the laboratory.

4) Gatih Laboratories (OPC) Pvt. Ltd. is not responsible for the authenticity of the sample collected by other Environmental Laboratories.



G. Sahu
Authorized Signatory
Mr. Goukaran Sahu
(Technical Manager)



Raj Envirocare (An ISO 9001:2015 Certified Company) ANNEXURE-18

21, Gokulpuri, Shankar Bajar., Karwi, Chitrakoot, Uttar Pradesh – 210205 India
Contact: +91-8840419174, 7408514063, 9455771866, (GSTIN: 09IVZPS3906R1ZZ)
Email: rajenvirocare@gmail.com sales.rajenvirocare@gmail.com

TEST REPORT

ISSUED TO	:	M/s SALASAR STEEL AND POWER LIMITED TARAIMAL, GARWANI, RAIGARH CHHATTISGARH - 496001 INDIA
Sample Identification No.	:	HT/241001/01
Test Report No & Reporting Date	:	REC-2410/14 DATE: 04.11.2025
Sample Description	:	HEAT STRESS MONITORING
Sampling Method	:	REC/SOP-01/HSM
Sample Collection Date	:	01.11.2025
Sample Collected by	:	M/S RAJ ENVIROCARE STAFF
Sampling Site	:	POWER PLANT
Date of Sample Receipt	:	07.11.2025
Sample Condition	:	SEALED
Analysis Duration	:	07.11.2025-09.11.2025

ANALYSIS RESULTS

S. No.	PARAMETERS	UNIT	RESULTS	STANDARD	PROTOCOLS
1.	DRY BULB GLOBE TEMPERATURE (DBGT)	°C	38.5	30 -41	Permissible Limit as per AGGIH & OSHA'S
2.	WET BULB GLOBE TEMPERATURE (WBGT)	°C	27.4	<29	

Vishnu Datt
(Checked By)
VISHNU DATT



DHARAM RAJ SINGH
(Authorized Signatory)

- Note: 1. The result listed refer only to the tested samples and applicable parameters.
2. Perishable samples will be destroyed after 15 days of sampling.
3. This report cannot be used as evidence in the court of law and cannot be used in part or full in any media without prior permission.
4. Subject to Chitrakoot Jurisdiction.

END OF REPORT



Raj Envirocare (An ISO 9001:2015 Certified) ANNEXURE-18

21, Gokulpuri, Shankar Bajar,, Karwi, Chitrakoot, Uttar Pradesh – 210205 India
Contact: +91-8840419174, 7408514063, 9455771866, (GSTIN: 09IVZPS3906R1ZZ)
Email: rajenvirocare@gmail.com sales.rajenvirocare@gmail.com

TEST REPORT

ISSUED TO	:	M/s SALASAR STELL AND POWER LIMITED TARAIMAL, GARWANI, RAIGARH CHHATTISGARH - 496001 INDIA
Sample Identification No.	:	HT/241001/03
Test Report No & Reporting Date	:	REC-2410/16 DATE: 04.11.2025
Sample Description	:	HEAT STRESS MONITORING
Sampling Method	:	REC/SOP-01/HSM
Sample Collection Date	:	01.11.2025
Sample Collected by	:	M/S RAJ ENVIROCARE STAFF
Sampling Site	:	FURNACE
Date of Sample Receipt	:	07.11.2025
Sample Condition	:	SEALED
Analysis Duration	:	07.11.2025-09.11.2025

ANALYSIS RESULTS

S. No.	PARAMETERS	UNIT	RESULTS	STANDARD	PROTOCOLS
1.	DRY BULB GLOBE TEMPERATURE (DBGT)	°C	39.7	30 -41	Permissible Limit as per AGGIH & OSHA'S
2.	WET BULB GLOBE TEMPERATURE (WBGT)	°C	27.9	<29	

Vishnu Datt
(Checked By)
VISHNU DATT



DHARAM RAJ SINGH
(Authorized Signatory)

- Note:
1. The result listed refer only to the tested samples and applicable parameters.
 2. Perishable samples will be destroyed after 15 days of sampling.
 3. This report cannot be used as evidence in the court of law and cannot be used in part or full in any media without prior permission.
 4. Subject to Chitrakoot Jurisdiction.

END OF REPORT



PHOTOGRAPHS SHOWING SOLER LIGHTS

M/s SALASAR STEEL & POWER LTD. VILLAGE: GERWANI :: RAIGARH

SALASAR STEEL AND POWER LIMITED

CORPORATE ENVIRONMENTAL POLICY

The "SALASAR STEEL & POWER LIMITED " is committed for its contribution to the upliftment of the Society, is forever committed to protect and save the Environment, keeping in mind the Sustainable Development.

Resolution: **SALASAR STEEL & POWER LIMITED** on **12th March, 2024**, the Management has taken a decision on Environment Policy, that it is committed to operate the proposed project at Village: Gerwani, Tehsil: Raigarh, District: Raigarh, Chhattisgarh with the following objectives.

Quality Policy

- Delivering the required products at the right place at the right time at the right cost from our Plant form the very backbone of our Principles of Manufacturing.
- We view improvement as a continuous process. We are constantly aspiring to achieve betterment of our core processes, be it manufacturing, quality control, sales or delivery. There is a joint effort to achieve Manufacturing Excellence.
- Strict monitoring and compliance of the conditions stipulated in Environmental clearance & Environment Protection Act & Rules
- Strict monitoring and compliance of the conditions stipulated in Consent for Establishment issued by Chhattisgarh Environment Conservation Board (CECB).
- Ensuring Implementation and regular operation of air emission control measures.
- Periodical monitoring of all environmental parameters such as Ambient air quality, water quality, noise levels, soil quality, etc. and submission of the same to statutory authorities periodically.
- Maintaining good housekeeping practices.
- The compliance of the EC conditions / SPCB norms will be reported to the Board of Directors every Six (6) months.
- Appropriate corrective measures will be taken along with sanction of the budget.

SALASAR STEEL AND POWER LIMITED

Corporate Environment Responsibility Policy

As a Corporate Organization we believe that it is our primary purpose to give back to society. Giving and sharing what we have received is embedded deeply in us. We will actively pursue to raise the quality of life of the people around us. We hold hands in our joint effort to create better tomorrows.

Occupational Health & Safety Policy

We follow the occupational health and safety policy as below

- Create an environment which is safe and secure for everyone in its vicinity, be it a worker, contractor, visitor and even the local community. All identifiable risks and hazards are treated with the gravest concern.
- To constantly endeavour towards the highest level of health and safety such that injuries, waste and emissions are reduced to the bare minimum.
- Train all employees to work safely and responsibly thus preventing injury to themselves and others.
- Ensure that optimum conditions exist for the proper execution of all the stipulated health and safety norms.

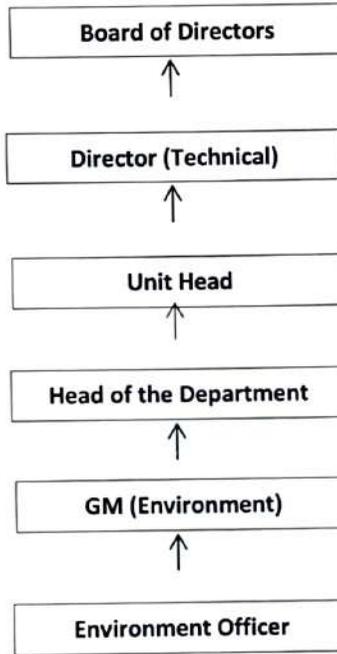
COMPLIANCE REVIEW MECHANISM

- Environmental Officer will inform Non-compliances to the Unit head.
- The Action plan and target date to close the non-compliance will be formulated by Unit head in consultation with Director (Technical).
- Director (Technical) will inform the Board of Directors about the Non-compliances and Action plan.
- This will be discussed with the Designated Director and necessary approval with Budget sanction will be made with 5 days after receiving information from Director (Technical).

SALASAR STEEL AND POWER LIMITED

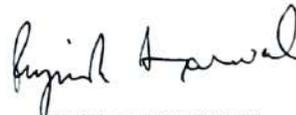
- General Review of compliance on Environmental Clearance / SPCB conditions by the Board of Directors will be carried out every Six months.

The following will be the communication chart for flow of the information pertaining to Environment Policy.



Place: Raipur
Date : 12-03-2024

For: SALASAR STEEL & POWER LIMITED


PIYUSH AGRAWAL
DIRECTOR

TEST REPORT

Name & Address of the Customer M/s. Salasar Steel & Power Ltd. Village-Gerwani, PO- Gerwani, Raigarh(C.G.) - 496001 India.	ULR No.: TC111112400000900F Dispatch No.:xxx Issue Date : 28/10/2025 Client Ref: xxx Date : xxx	
Qty : 2.0 Kg	Date of Collection	: 14/10/2025
Method of test : IS 2720, USEPA 3050B USDA	Date of Receipt	: 20/10/2025
Packing :- Plastic	Period of testing	:20/10/2025 to 24/10/2025
Sample Condition at receipt: Temp Sealed	Method of sampling	: Composite
Sample Discipline: Soil Sample Sub Group: Soil	Page No.	: 1
No. of Sampling Locations –At Singhal Enterprises	Serial No. of samples	: GLPL0924WW901

S.No.	Test Parameters	Unit	Method No.	Result
1	pH	-	IS-2720 Part -26 B	7.62
2	Electrical Conductivity	µmhos/cm	IS-14767	0.361
3	Texture	-	IISS	Silty Loam
4	Available Potassium as K	Kg/ha	CES/LAB/SOP/05(14)	217.00
5	Available Sodium as Na	Kg/ha	Laboratory Testing Procedure for Soil:2009	70.15
6	Available Nitrogen as N	Kg/ha	IS- 14684:1999 (RA 2015)	371.00
7	Available Phosphorus	Kg/ha	CES/LAB/SOP/05 (13)	29.54
8	Water Holding Capacity	%	CES/LAB/ SOP/05 (15)	35.46
9	Organic Matter	%	IS- 2720 (Part-22)	0.94
10	Organic Matter	%	IS- 2720 (Part-22)	0.94
11	Chloride as Cl	%	Method manual soil testing in India (GOI) 2011	78.02
12	Zinc as Zn	mg/kg	AAS Method	25.44
13	Lead as Pb	mg/kg	AAS Method	25.44
14	Copper	mg/kg	AAS Method	17.84
15	Cadmium(Cd)	mg/kg	AAS Method	0.98
16	Bulk Density	%	IS- 2720 (Part-3)	1.17

The Results relate only to the sample tested/ sampled.



Authorized Signatory

(Handwritten Signature)

Mr. Goukaran Sahu

